TM 5-6675-243-15

DEPARTMENT OF THE ARMY TECHNICAL MANUAL

ORGANIZATIONAL, DS, GS, AND
DEPOT MAINTENANCE MANUAL
(INCLUDING REPAIR PARTS LIST)

LIGHT TARGET SURVEYING

U/W RANGE POLE; SELF ILLUMINATING
W/CARRYING CASE (MILITARY DESIGN)
FSN 6675-612-1187

This copy is a reprint which includes current pages from Changes 2,3 and 5.



HEADQUARTERS, DEPARTMENT OF THE ARMY
3 MARCH 1966

CHANGE NO. 6

HEADQUARTERS
DEPARTMENT OF THE ARMY
WASHINGTON, D. C., 26 AUGUST 1992

Operator, Organizational, Direct and General Support and Depot Maintenance Manual Including Repair Parts List

LIGHT, TARGET, SURVEYING; U/W RANGE POLE; SELF-ILLUMINATING; W/CARRYING CASE (MILITARY DESIGN NSN 6675-00-612-1187

Approved for public release; Distribution is unlimited.

TM 5-6675-243-15, March 1966, changed as follows:

Page 35, Line 0089, change source code from PO to X20, and delete NSN 6145-233-7472.

By Order of the Secretary of the Army:

Official:

GORDON R. SULLIVAN General, United States Army Chief of Staff

MILTON H. HAMILTON

Administrative Assistant to the

Mitte St. Samethe

dministrative Assistant to the Secretary of the Army

DISTRIBUTION:

To be distributed in accordance with DA Form 12-25-E, block 1096, operator, Unit, Direct and General Support Maintenance requirements for TM 5-6675-243-15.

1/(2 Blank)

Changes in force: C2, C3 and C5

TM 5-6675-243-15 **C5**

CHANGE NO. 5

HEADQUARTERS DEPARTMENT OF THE ARMY WASHINGTON, DC, 4 September 1978

Operator, Organizational, Direct and General Support and Depot Maintenance Manual Including Repair Parts List

LIGHT, TARGET, SURVEYING; U/W RANGE POLE; SELF-ILLUMINATING: W/CARRYING CASE (MILITARY DESIGN NSN 6675-00-612-1187

Current as of 31 March 1978

TM 5-6675-243-15, 3 March 1966, is changed as follows:

Title is changed to read as shown above.

Page 1. Preceding the table of contents add the following:

REPORTING ERRORS AND RECOMMENDING IMPROVEMENTS

You can help improve this manual. If you find any mistake or if you know of a way to improve the procedures, please let us know. Mail your letter, DA Form 2028 (Recommended Changes to Publications and Blank Forms), or DA Form 2028-2 located in the back of this manual direct to: Commander, U.S. Army Troop Support & Aviation Materiel Readiness Commander, ATT: DRSTS-MTP, 4300 Goodfellow Boulevard, St. Louis, MO. 63120. A reply will be furnished directly to you.

Page .	l. 1	Ket	erences	are	supersed	lea	las	fol	low	S
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T me T. recició		are superseucu as follows.	
APPENDIX	A.	REFERENCES	A-1
	В	COMPONENTS OF END ITEMS LIST	B-1
	C.	ADDITIONAL AUTHORIZATION LIST	C-1
	Ð.	MAINTENANCE ALLOCATION CHART	D-1
	E.	REPAIR PARTS AND SPECIAL TOOLS LIST	E-1
	F.	EXPENDABLE SUPPLIES AND MATERIALS LIST	F-1

^{*}This change supersedes C4, 11 June 1973.

Page 2. Paragraph 1b is superseded as follows:

Appendix A contains a list of publications applicable to this manual. Appendix B lists integral items and basic issue items for the initial operation. Appendix C contains the additional authorization list. Appendix D contains the Maintenance Allocation Chart. Appendix E contains the repair parts and Special Tools List. Appendix F contains the Expendable Supplies and Materials List.

Paragraph 1d Delete in its entirety.

Paragraph 1e is superseded as follows:

DA Forms and procedures used for equipment will be only those prescribed by TM 38-750.

Paragraph 2 is rescinded.

Paragraph 4b is superseded as follows:

Tabulated Data Dimensions and Weights

 Length
 8.5 in.
 21.5 cm

 Width
 6.5 in.
 16.5 cm

 Height
 5.5 in.
 13.9 cm

 Weight
 1.5 lb
 680.4 grams

Page 23. Appendix A is superseded as follows:

APPENDIX A

REFERENCES

A-1. Painting

AR 740-1

Marking and Preparation of Equipment for Shipment.

AR 746-5

Color and Marking of Army Materiel.

A-2. Maintenance

TM 38-750

The Army Maintenance Management System

A-3. Preventive Maintenance

SM 740-97-2

Preservation of USAMECOM Mechanical Equip-

ment for Storage.

TB 740-90-1

Administrative Storage of Equipment.

A-4. Demolition

TM 750-244-3

Destruction of Materiel to Prevent Enemy Use.

APPENDIX B COMPONENTS OF END ITEMS LIST

Section I. INTRODUCTION

B-1. Scope

This appendix lists Integral Components of and Basic Issue Items List (BIIL) for the light target surveying to help you inventory items required for safe and efficient operation.

B-2. General

The components of end item list are divided into the following sections:

- a. Section II. Integral Components of the End Item. These items, when assembled, comprise the light target surveying and must accompany it whenever it is transferred or turned in. These illustrations will help you identify these items.
- b. Section III. Basic Issue Items. Not Applicable.

B-3. Explanation of Columns

- a. Illustration. This column is divided as follows:
- (1) Figure Number. Indicates the figure number of the illustration on which the item is shown (if applicable).
- (2) Item Number. The number used to identify item called out in the illustration.
- b. National Stock Number (NSN). Indicates the national stock number assigned to the end item which will be used for requisitioning.

- c. Part Number (P/N). Indicates the primary number used by the manufacturer which controls the design and characteristics of the item by means of its engineering drawings, specifications, standards and inspection requirements to identify an item or range of items.
- d. Description. Indicates the federal item name and, if required, a minimum description to identify the item.
- e. Location. The physical location of each item listed is given in this column. The lists are designed to inveotry all items in one area of the major item before moving on to an adjacent area.
- f. Usable on Code. "USABLE ON" codes are included to help you identify which component items are used on the different models. Identification of the codes used in this list are:

NOT APPLICABLE

- g. Quantity Required (Qty Reqd). This column lists the quantity of each item required for a complete major item.
- h. Quantity. This column is left blank for use during inventory. Under the received column, list the quantity you actually receive on your major item. The date columns are for use when you inventory the major item at a later date, such as for shipment to another site.

Section II. INTEGRAL COMPONENTS OF END ITEM

(1) ILLUSTR	ATION	(2)	(3)	(4)	(5)	(6)	(7)	(8) QUANTITY
(a) FIGURE NO.	(b) ITEM NO.	NATIONAL STOCK NO.	PART NO. & FSCM	DESCRIPTION	LOCATION	USABLE ON CODE	QTY REQD	RCVD DATE DATE DATE
		6675-01-053- 0848	13216E8103 (97403)	Case, Carrying Assembly		CTD	1	

After APPENDIX B add APPENDIX C as follows.

APPENDIX C ADDITIONAL AUTHORIZATION LIST

Section I. INTRODUCTION

C-1. Scope

This appendix lists additional items you are authorized for the support of the light target surveying.

C-2. General

This list identifies items that do not have to accompany the light target surveying and that do not have to be returned in with it. These items are au-

thorized to you by CTA, MTOE, TDA or JTA.

C-3. Explanation of Listing

National stock number, descriptions, and quantities are provided to help you identify and request the additional items you require to support this equipment. "USABLE ON" codes are identified as follows:

NOT APPLICABLE

Section II. ADDITIONAL AUTHORIZATION LIST

(1) NATIONAL STOCK NUMBER	(2) PART NUMBER & FSCM	(3) DESCRIPTION	(4) USABLE ON CODE	(5) U/M	(6) QTY AUTH
6135-00-120- 1020	(BA30 (81349)	Battery, Dry, 1.5 Volts	стр	EA	8

Page 26. Change "APPENDIX III" to read "APPENDIX D MAINTENANCE ALLOCATION CHART".

Page 29. Change "APPENDIX IV OR-

GANIZATIONAL, DIRECT AND GENERAL SUP-PORT, AND DEPOT MAINTENANCE REPAIR PARTS LIST" to read "APPENDIX E REPAIR PARTS AND SPECIAL TOOLS LIST".

After APPENDIX E add APPENDIX F as follows:

APPENDIX F

EXPENDABLE SUPPLIES AND MATERIALS LIST

Section I. INTRODUCTION

F-1. Scope

This appendix lists Expendable Supplies and Materials you will need to operate and maintain the light target surveying. These items are authorized to you by CTA50-970, Expendable Items (except Medical, Class V, Repair Parts and Heraldic Items).

F-2. Explanation of Columns.

- a. Column 1 Item Number. This number is assigned to the entry in the listing and is referenced in the narrative instructions to identify the material.
- b. Column 2 Level. This column identifies the lowest level of maintenance that requires the listed item.
 - c Column 3 National Stock Number. This is

the national stock number assigned to the item; use it to request or requisition the item.

- d. Column 4 Description. Indicates the federal item name and, if required, a description to identify the item. The last line for each item indicates the part number followed by the Federal Supply Code for Manufacturer (FSCM) in parenthesis, if applicable.
- e. Column 5 Unit of Measure (U/M). Indicates the measure used in performing the actual maintenance function. This measure is expressed by a two-character alphabetical abbreviation (e.g., each (ea), inch (in), pair (pr), etc). If the unit of measure differs from the unit of issue, requisition the lowest unit of issue that will satisfy your requirements.

Section II. EXPENDABLE SUPPLIES AND MATERIALS LIST

(1)	(2)	(3) NATIONAL	(4)	(5)
ITEM NUMBER	LEVEL	STOCK NUMBER	DESCRIPTION	U/M
1	c	6850-00-664-5685	Cleaning Solvent, FED SPEC PD 680	QT
2	\mathbf{c}	7920-00-401-8034	Cloth, Lint Free, Non-abrasive, General Purpose Part No. 1001	вх

TM 5-6675-243-15 C5

By Order of the Secretary of the Army:

BERNARD W. ROGERS General, United States Army Chief of Staff

Official:

J.C. PENNINGTON
Brigadier General, United States Army
The adjutant General

Distribution:

To be distributed in accordance with DA Form 12-25A, Operator maintenance requirements for Surveying Equipment.

Changes in force: C1, C2 and C3

TM 5-6675-243-15 C 3

CHANGE NO. 3

HEADQUARTERS
DEPARTMENT OF THE ARMY
Washington, D. C., 1 November 1971

Operator, Organizational, Direct Support General Support and Depot Maintenance Manual (Including Repair Parts List) LIGHT, TARGET, SURVEYING: U/W RANGE POLE; SELF ILLUMINATING; W/CARRYING CASE (MILITARY DESIGN) FSN 6675-612-1187

Current as of 8 October 1971

TM 5-6675-243-15, 3 March 1966, is changed as follows:

Page 2. Paragraph 4c is added as follows:

c. Tabulated Data. The following dimensions and weights are for surveying target lights having serial numbers KB9501 through KB9625.

Dimensions and Weights

Length	5.5 in
Width	4.3 in
Height	5.8 in
Weight	2.5 lbs

Page 2. Paragraph 5 is superseded as follows:

5. Difference in Models

- a. This manual covers only the military design surveying target light.
- b. Change No. 3 covers only surveying target lights with serial numbers KB9501 through KB9625. The only known difference for the units covered by this change is the use of an aluminum alloy replacing magnesium used with previous models.
- Page 29. Paragraph 1c is superseded as follows:
 - c. Repair parts lists are arranged as follows:
- (1) For surveying target lights procured in 1968 or before, Section II lists parts and major assem-

blies alphabetically by item name within functional groups.

- (2) For surveying target lights procured after 1968 with serial numbers from KB9501 through KB9625, Section III list parts and major assemblies alphabetically by item name within the functional groups.
- (3) In sections II and III, assembly components and subassemblies are indented, and listed alphabetically by item names under major assemblies.
- (4) In Sections II and III, bulk material is listed in functional group 9501.

Page 36. Section III is added as follows:

N	*	Source codes								Guide (Qty(s) per	majequi	ps			Ĥ
	Line No.)	Federal stock		Description			flasue	'Y orated nit	15 (Days main	tenance			.5	
	140.	Material Source Maint			-	Manu	ufacturer's	Unity of Issue	QTY Incorporated in Unit	Organ	ization	DS	GS	Depot MAIN	Figure No.	
		W S W	*			CODE	PART NO.			1-5	6-10	EQUI	100 PMENTS		1 5	
		,	į		REPAIR PAR						i					
			1		B9501 through			1	ŀ			1				
				GROUP 18-BOI 1808-STOWAG									İ			
		1			CASES, CABLE		3,				-	1			1	
					E REELS, ETC.	,							-			
	0004	X20		CASE, CARRYING ASSEM	RLY	•		1					1	1		
		:			97403	13216E	8103	1	1	*	*			*	15	
	0005	X1		BUCKLE, CASE	97403	13216E			2				1	`	13	
	0006	X20		CASE, CARRYING				l	-				1			
	0005				97403	13216E	8103-1	ł	1	* *	*	*	*	*	15	
	0007	X1		CATCH, CASE	96906	MS1801	5-1	1	1				İ		1	
	0008 0009	X20 X1		COVER CASE	97403	13216E8	8103-4	1	1	*	*	*	*	*	15	
	0009	\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \		HINGE, STRUCTURAL				1					ŀ			
	0010	X20		DIN HINCE	96906	MS2000		-								
	0011	X20		PIN, HINGE PAD, RUBBER	96906 97403	MS2025		1		*	*	*	*	*	15	
	0012	X20		PAD, RUBBER	97403 97403	13216E8	-		2	*	*	*	*	*	15	
	0013	X20		STRAP, CARRYING	37403	1321681	103-3		1	*	*	*	*	*	15	
		İ		, contract and	97403	13216E8	8088		1, 1	*	*	*	*		15	
	0014			GROUP 67-PREC		MENTS AN	ND	1	^		1	'	1	1	13	
				SYSTEMS,	MECHANICAL,	ELEC-	-	ŀ				ļ	1	1	İ	
	0016			TRICA	L, ELECTRONI	C]			•	l	ļ	ļ		
	0015 0016	V20			-THEODOLITE	;]		1		j	1		
	0016	X20		LIGHT, TARGET SURVEY							ł				ı	
	0018	X20		DD A CWET A COEMPANY	97403	13216E8	8094	1	1	*	*	*	*	*	16	
	0010	1 120		BRACKET ASSEMBLY:	Light 97403	1221656		1	i. I		1			1	l	
	0019	X20		CAP ASSEMBLY: BATT		13216E8	3117	l	1	SEE GRI	P 6705	Ì	1			
				CAN AGGEMBET: BATT	97403	13216E8	2007		2	***			1			
	0020	X20		CONTACT ASSEMBLY:		1321010	3077			SEE GRE	6703					
					97403	13216E8	3123	1	1	SEE GRE	. (712	i				
	0021	X20		FILTER AND CONTACT	ASSEMBLY				1 1	SEE GKI	0/12					
	0000				97403	13216E9	144		1	SEE GRE	6712					
	0022	X20		HOUSING: Target Light					ll	SEE GRI	0/12	l			j	
	0023	V20			97403	13216E8	8089		1	SEE GRE	6703		ļ		l	
	0023	X20		VIAL, LEVEL, CIRCULA					l							
					97403	13216E8	1102	i	1	SEE GRP	6718			İ	l	

	Source codes								Guide Q	tyls) per i	majequi	ps		
Line	1,1	Federal stock		Description			Unity of Issue	Incorporated in Unit	15 D	ays main	tenance			T
No.	1 2 1 2 1 2 1 2 1 2 1 2 1 2 1 2 1 2 1 2	number		• · · · · · · · · · · · · · · · · · · ·	Manufactu	rer's	() ()		Organiz	ation	DS.	GS	Depot MAINT	
	Material Source Maint Recoverability				CODE PA	RT NO.	U.	*	1-5	6-10	EQUI	100 PMENTS		
0024	W20		MIDDOD ACCEMBLY											Γ
0024	X20		MIRROR ASSEMBLY	97403	13216E8105		1		SEE GR	P 6702			1	
0025	X20		PLATE ASSEMBLY: FRO		1521020100		1	·	525 010	. 0,02			1	
	1303			97403	13216E8101		1	.	SEE GR	P 6703				
0026	X20		RETAINER, LEVEL										1	
				97403	13216E8104		1	.	SEE GR	P 6718			İ	1
0027	X20		RHEOSTAT ASSEMBLY	: LIGHT]						
				97403	13216E8090		1	·	SEE GR					
0028	X20		SIGHT ASSEMBLY	97403	13216E8116		1		SEE GR		i	-		
0029	X20		WEDGE ASSEMBLY: Lo	•			1		SEE GR	P 6703		1		1
0030		1		02-OPTICS				. !		1.	1.	1.		1.
0031	X20		FILTER: GREEN	97403	13216E8111		1		*	*	*	*	*	2
0032	X20		FILTER: RED	97403	13216E8111		1		*	1.	*	1.	*	2
0033	X20		MIRROR ASSEMBLY	97403	13216E8105		1		*	*	*	*	*	1
0034	XI		HINGE	97403	13216E8105					1				1
0035	X1 ·	5205 550 5002	MIRROR	97403	13216E8105	-2	1	'		1		i		
0036	0	5305-550-5002	SCREW, MACHINE: Slotted		0. 4-40	i		i						
			UNC-2A x .25 LG, Type	96906	MS35233-13		1 2	.	*	*		 *	*	l ₁
0037	0	5305-050-3971	SCREW, MACHINE: Filter M		MIS33233-13		4	٠		1			1	1
0037	l °	3303-030-3971	No. 0-80 UNF 2A x 1/8 L											ı
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0038	X20		SIGHT ASSEMBLY	70700		İ	l i	- 1	*	*	*	*	*	lī
0039	X20		BASE, SIGHT	97403	13216E8115		Ιî		*	*	*	*	*	1
0040	X20		SIGHT	97403	13216E8116		1		*	*	*	*	*	1
0041	0	5305-022-6611	SCREW, MACHINE: Slotted	Cres, Pass.			-							
			No. 2-56 UNC-2A x .19 L				2	·	*	*	*	*	*	1
0042			6703-MECHANIC	CAL, STRUCT	URAL, AND						ł		1	
				CISION PARTS	•		1			ı	1	1		
0043	X20		CAP ASSEMBLY: BATTERY				ı							
				97403	13216E8097		2		*	*	*	*	*	1
0044	X20		CAP	97403	13216E8097		2		*	*	*	*	*	1
0045	X20		GASKET	97403	13216E8097		2	!	*	*	*	*	*	1
0046	0	5305-558-2864	SCREW, MACHINE: Slotted 5/16 LG, Type 1, Style 98	5		ĺ								
0045	1,,,,,		annua uzua.	96906	MS35233-31		2		SEE GR					
0047	X20		SPRING, HELICAL	97403	13216E8097	-4	2	:	SEE GR	r 6/12				
0048	X20		HOUSING, TARGET LIGHT		1221450000	ŀ	١.	Ì	*	 *	*	*	*	١,
				97403	13216E8089	ľ	1	٠ ا	•	ľ	1	1	1	1

Note		Source codes	_	Manufacturer						Guide Q	ty(s) per	majequip ——	s -		II.	lust
	Line	bility	Federal stock	KNOB, FILTER AND CONTACT ASSEMBLY 97403 13216E8118 PIN, SPRING: Tubular, Filter Knob Retaining 1/16 in. DIA					"Y orated 'nit	15 D	ays main	tenance		Denot	No.	jo.
	No.	rrial ut	number			Manu	facturer's	nity o	corpus Lin L	Organi	zation	DS	GS	MAINT	nre	Item No.
0050 X20		Mate Souri Mair				CODE	PART NO.	v	III	1-5	6-10	EQUIF	100 MENTS		Fig	, i
1	0049	X 20		KNOR FILTER AND CONT	ACT ASSEMBI	v			ŀ					İ		
PIN. SPRING: Tubular, Filter Knob Retaining 1/16 in. DIA. x 1/4 LG	0017	720		KNOD, HETEK AND CONT			8118		lı l	*	*	*	*	*	20	10
Note	0050	X20	:	-											20	10
SET SCREW: Knob Retaining, Hex. Socket 96906 MS51038-29 1					96906	MS1656	2-190		1	*	*	*	*	*	20	11
0053	0051	X20		KNOB, RHEOSTAT	97403	13216E8	8099		1	*	*	*	*	*	19	8
PLATE ASSEMBLY, FRONT 97403 13216E8101 1	0052	0		SET SCREW: Knob Reta	ining, Hex, Sock	cet					ŀ			1		
1					96906	MS5103	8-29		1	*	*	*	*	*	19	9
DOS5	0053	X20		PLATE ASSEMBLY, FRON	Γ									1		
CONTACT STRIP		1		·	97403	13216E8	3101		1	*	*	*	*	*	17	
CASKET, RUBBER 97403 13216E8101-1	0054	X20		CONTACT STRIP	97403	13216E8	101-4			SEE G	RP 67	712	1	1	- '	
HOUSING ASSEMBLY: Window 97403 13216E8107 1 17 17 17 17 17 17	0055	X20		GASKET, RUBBER	97403						*	1	*	*	17	
17 17 18 18 18 18 18 19 19 10 19 19 19 19 19	0056	X1		HOUSING ASSEMBLY: Wir	dow								1		- '	
0057 X1		l				13216E8	3107		1		1		Ī		17	! (
O058	0057	X1		CAP, WINDOW	97403	13216E8	3107-2				1	1			1	`
O060	0058	X1		The state of the s							ł					
O069 X1				·	97403	13216E8	3107-1				İ		1		l	
O060	0059	X1		GASKET, RUBBER							1		1			
0061 X1			[•	97403	13216E8	3107-4		1				1			
1	0060	XI		GASKET, RUBBER								1	1	1	1	1 .
0061 X1		Į.		ŕ	97403	13216E8	107-3		1		1		1		ŀ	1
0062 0 5305-579-3029 SCREW, MACHINE: Slotted, No. 2-56	0061	X1		RIVET, SOLID	96906								i			l
0063 X1 SHIELD 97403 13216E8109 1 0064 X1 WINDOW 97403 13216E8107-3 1 0065 X1 PLATE, FRONT 97403 13216E8101-6 1 0066 X1 RIVET, SOLID: Contact Plate Mtg, AL ALY 1100, 1/16 DIA x 5/16 LG 8 SEE GRP 6712 0067 X1 RIVET, SOLID: Housing Assembly Window Mtg, AL ALY 1100, 1/16 DIA x 7/16 LG 96906 8 SEE GRP 6712 0068 0 5305-579-3029 5305-543-2580 SCREW, MACHINE: Shield Mtg. 4 2 *	0062	0	5305-579-3029													
0064 X1 WINDOW 97403 13216E8107-3 0065 X1 PLATE, FRONT 97403 13216E8101-6 0066 X1 RIVET, SOLID: Contact Plate Mtg, AL ALY 1100, 1/16 DIA x 5/16 LG 96906 MS20426A2-5 RIVET, SOLID: Housing Assembly Window Mtg, AL ALY 1100, 1/16 DIA x 7/16 LG 96906 MS20426A2-7 SCREW, MACHINE: Shield Mtg. 96906 MS20426A2-7 SCREW, MACHINE: Front Plate Assembly Mtg, Slotted, No. 8-32		Ì			96906	MS3523	3-1		2	*	*	*	*	*		
0065 X1 PLATE, FRONT 97403 13216E8101-6 0066 X1 PLATE, FRONT 97403 13216E8101-6 0066 X1 PLATE, FRONT 97403 13216E8101-6 0067 X1 96906 MS20426A2-5 0067 X1 RIVET, SOLID: Housing Assembly Window 0068 0 5305-579-3029 SCREW, MACHINE: Shield Mtg. 0069 X20 S305-543-2580 SCREW, MACHINE: Front Plate Assembly Mtg, Slotted, No. 8-32	0063	XI	1	SHIELD	97403	13216E8	109		1		İ	1	i		17	
0065 0066 X1 X1 PLATE, FRONT RIVET, SOLID: Contact Plate Mtg, AL ALY 1100, 1/16 DIA x 5/16 LG 96906 1 96906 1 8 SEE GRP 6712 0067 X1 RIVET, SOLID: Housing Assembly Window Mtg, AL ALY 1100, 1/16 DIA x 7/16 LG 96906 8 96906 SEE GRP 6712 0068 X20 0 5305-579-3029 5305-543-2580 SCREW, MACHINE: Shield Mtg. SCREW, MACHINE: Front Plate Assembly Mtg, Slotted, No. 8-32	0064	ΧI]	WINDOW	97403	13216E8	107-3]				
0066 X1 RIVET, SOLID: Contact Plate Mtg, AL ALY 1100, 1/16 DIA x 5/16 LG 96906 MS20426A2-5 8 SEE GRP 6712 0067 X1 RIVET, SOLID: Housing Assembly Window Mtg, AL ALY 1100, 1/16 DIA x 7/16 LG 96906 MS20426A2-7 4 2 * </td <td>0065</td> <td>XI</td> <td> </td> <td>PLATE, FRONT</td> <td>97403</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td>1</td> <td></td> <td></td> <td></td> <td>17</td> <td>] 4</td>	0065	XI		PLATE, FRONT	97403						1				17] 4
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	0069	X20	5305-543-2580	SCREW, MACHINE: Front P	late Assembly N	Atg, Slotted.	No. 8-32				1					
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96906 MS35233-43 4 * * * * 17				,,-		MS35233	3-43]	4	*	*	*	*	*	17	7
0070 X20 WEDGE ASSEMBLY: Locing 1 * * * * 16	0070	X20		WEDGE ASSEMBLY: Locins	5					*	*	*	*	*	i	

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	Material Source Maint	J. Berry		CODE	PART NO.	\bigcup_{v}	-	1-5	6-10	EQUIP!	i00 MENTS	<u> </u>	- K	<i>-</i>
	T	T !	1											
0071	X20		BAR: Wedge, Locking 97403		6E8089-3		2	*	*	*	*	*	ا را	1.2
0072	X20		WEDGE, LOCKING 97403	13216	5E8089-4		1	*	*	*	*	*	16	13
0073		,	6704-BATTERIES				1 . 1		*		*	*		_
0074	PO	6135-120-1020	BATTERY, DRY: 1.5 volts, type D Cell, BA3				4	*	*	*	*		16	2
0075		·	6705-FUSES AND LAMI	PS							1		1	
0076	X20	'	BRACKET ASSEMBLY, LIGHT			•					Ì. '	1 . 1		
		,	97403		6E8117	1	1	*	*	*	*	*	18	
0077	X20	,	COVER, BRACKET 97403		6E8121-1		1	*	*	*	*	*	l	
0078	X20		GASKET, LIGHT BRACKET ASSEMBLY	ľ					1	1				
		- [97403		6E8122		1	*	*	*	*	*	18	2
0079	X20	· ['	HOLDER, LAMP 97403		6E8121-1		1	*	*	*	*	*	18	3
0080	PO		LAMP, INCANDESCENT: G-3-1/2 Miniat volts, 30 AMP	ure Scre	w, 2.47									
		'	96906	MS150	611-3		3	(3)	(3)	(6)	*	100	18	12
0081	0	5315-855-0002	PIN, GROOVED: Headless, Holder MTG,					, .				!	1	
0001	١ '	3313-033-0002	x 1/2 in. LG	1, ~	71							!	l	ļ
		'	96900	MS35	672-21		1					!	18	4
0082	X20	'	SCREW, ADJUSTMENT: Slotted, No. 4-4							1			l	
0002	A20	·	7/8 in. LG, Flatpoint	10 OTAL-1	ZA,	1						1		
		'	97403	13216	6E8120		2	*	*	*	*	*	18	5
0083	X20		THUMBSCREW, DIAMOND KNURLED:				-			1		1	1]
0000	A20	,	7/8 in. LG, Flatpoint	. INO. 0-5	Z UNC-ZA,							1 !		1
			97403	1321/	6E8119		2	*	*	*	*	*	18	6
0004	1	'	6710-CIRCUIT COMPONE		JEGII		-						1	
0084	мо		LEAD ASSEMBLY, ELECTRICAL: Rheodst]						1 !	1	
0085	MO	'	Contact Strip Assembly and Front Plate C			1	2			1			19	11
0086	X20	5975-892-7354	MANUFACTURE FROM: Terminal Lug 1	18 AWG	Wire		-		l	ı	İ		ĺ	
0080	A20	37/3-074-1337	No. 8 Screw Size	10 71	W 110,				1			!		
		1	No. o Sciew Size	MS25	5036-153		4	*	*	*	*	*	l	
2007] _{BO}	6145 222 7472	WIRE, ELECTRICAL (1st Lead 3 in. requ		030-133		'		ı	I				
0087	PO	6145-233-7472	(2nd Lead 6 in. required)	Ilicu,		Ft		SEE G	RP 950	1	1	'	1	
2000	1 40		LEAD ASSEMBLY, ELECTRICAL: Rheosta	et to Filt	er and	1, ,		U.L	1	Î		'		
0088	МО		Contact Assembly	livina	or and		1 1				1	'	19	1
2000	. ,,,	6145-233-7472	•	1			1		.	İ	1			ļ
0089	PO	6143-233-1412	(6 in. required)	.I		Ft		SEE G	RP 950	1				
2000	220		RHEOSTAT ASSEMBLY: Light			1,,		022 0	1	ī				
0090	X20	-	RHEOSTAT ASSEMBLT: Light 97403	1321	6E8090		1	*	*	*	*	*		
			7/703	1,7410	0120070		1					1		
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	Source codes								Guide Q	y(s) per i	najequip			111	lust
Line No.	niity	Federal stock	,	escription			Unity of Issue	QTY Incorporated in Unit	15 De	ıys main	tenance		Denut	Vo.	já
No.	Material Source Maint Recoverability	num ber		•	Manuf	acturer's	nity 0	COOT In U	Organiz	ation	DS	GS	Depot MAINT	Figure No.	Item No.
	Material Source Maint Recovera				CODE	PART NO.	u	l,	1-5	6-10	EQUIP	00 MENTS		W	
0091	X20		GASKET: Rheostat, Rugg	er 2 in x 1.25	in ·					•					
0071	A20		ONDRET. Knoostat, Rugg	97403	13216E8	3092		1	*	*	*	*	*	19	4
0092	X20		KNOB: Rheostat, Knurled							ł	l				
				97403	13216E8	3099		1	SEE GF	RP 670	3				
0093	X20		PLATE, RHEOSTAT: Alu							*	١.	١.			
0004	1,00		BEGIGEOR WARLANTE	97403	13216E8	3093		1	* .	*	*	*	*	19	5
0094	X20		RESISTOR, VARIABLE:	97403	13216E8	2000		1						19	2
0095	0		SET SCREW, HEX SOCKI					1						19	
0033	1 "		SEI SCREW, HEA SOCKI	96906	MS5103			1							
0096	X20	•	SPACER: Rheostat, Plastic					1							
			DI I CERCI MILOSOES, E IESTA	97403	13216E8	1		1						19	3
0097	X20		WASHER, PLASTIC: .68	n. DIA. x .062	in. THK							ĺ			
				97403	13216E8	3095		1						19	7
0098	X20		WASHER, RUBBER: .68 i	n. DIA. x .062											
				97403	13216E8			1						19	6
0099	0		SCREW MACHINE: Rheostat	Assembly Mtg,	, No. 6-32 L	JNC-									
			2A x .38 LG	04004	1400600				*		*	*	*		1,,
0100			6712-MOUNTED	96906	MS3623			4	•	•	•	•	Ť	19	10
0100	X20		CONTACT ASSEMBLY: Strip		DEVICES										
0101	l AZO		CONTACT ASSEMBET: Still	97403	13216E8	3123		1	*	*		*	*	18	
0102	X20		BINDING POST	97403	13216E8			ÎÎ	*	*	*	*	*	18	10
0103	X20		BINDING POST	97403	13216E8	-		1	*	*	*	*	*	18	9
0104	X20		GASKET RUBBER	97403	13216E9	145-2		1	*	*	*	*	*	18	1
0105	Z20		PLATE, CONTACT STRII	P: ALY 6061-T	Ъ,					1					
			.75 in. x 2.75 in. LG		•										· .
0107	1 ,,,,,			97403	13216E9	9145-1		1	*	*	*	*	*	18	7
0106	X2F		CONTACT STRIP: Front Plat		11117	2101.2		_			۱ .	*	*		١ ,
0107	X1		RIVET, SOLID: AI ALY 1	97403	13216E8			2			Ī	*	T	17	2
0107	^1		RIVEL, SOLID. ALALI	96906	MS2042			8		*				17	1
0108	X20		FILTER AND CONTACT AS		MISEUTE	UAL-3		ľ						17	1
				97403	13216E9	144		1	*	*	*	*	*	20	
0109	X20		CAP, FILTER ASSEMBLY	1											
				97403	13216E8	3114		1	*	*	*	*	*	20	8
0110	X20		FILTER: Plastic, Green							ı	l				1
0111	1 ,,,,,			97403	13216E8			1	SEE GR						
0111	X20		FILTER: Plastic, Red	97403	13216E8	3111-1		1	SEE GR	P 670	2				

	Source codes	_]]	Guide Q	ty(s) per	таједиір	•		1	Illu
Line No.	Material Source Maint Recoverability	Federal stock	Description	Unity of Issue	QTY Incorporated in Unit	15 D	ays main	tenance			ي	T		
No.	2 2 1 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	number	2000-9-120	Mai	ufacturer's	1 2	25.2	Organiz	ation	DS	GS	Depot MAINT	Figure No.	١
 	Material Source Maint Recovers			CODE	PART NO.	Š	1	1-5	6-10	EQUIP	100 MENTS		5	
						1			ĺ		ĺ			
0112	X20		GASKET: Cap, Rubber 9740:	3 13216	E0142		١, ١	*						
0113	X20		GASKET: Plate 9740			1	$\begin{vmatrix} 1 & 1 \\ 1 & \end{vmatrix}$	*	;			*	20	
0114	X20		KNOB: Filter Assembly	13210	20113	1				1		1	20	
	1		97403	3 13216	E8118		1 1	SEE GF	RP 670	3		1		
0115	X20		PIN, SPRING: Knob Retaining, Slot x 1/4 in. LG	ted, 1/16 in. D	IA.									
	ļ.		96900	5 MS165	62-190		1	SEE GF	P 670	3	l	ŀ		
0116	X1	1	SPRING, CONTACT				1		1	1	İ			
0117	X20		PLATE, CONTACT 97403			1	1	*	*	*	*	*	20	
0118	0	5305-050-3971	SCREW, MACHINE: Filter MTG, Slo x 1/8 LG											
0119	0	5305-550-5002	96906 SCREW, MACHINE: CAP MTG, Slo		46-1	İ	4	SEE GF	RP 670:	2 1	l	l	1	
0117	l *	3303-330-3002	UNC-2A x 3/8 LG	1104, 110. 4-40								ł	ł	
			96906	MS362	33-13		2	*		*	*		20	
0120	X20		SHAFT AND GEAR: Contact Assen	ıbly		1	ł ⁻ ł		l		l	l		
			97403		E8112	1	2	*	*	*	*	*	20	
0121	X20	•	SHAFT AND PINION: Contact Asse	•			•		1			İ		
0122	0	5305 550 3064	97403				1	*	*	*	*	*	20	
0122	١٠	5305-558-2864	SCREW, MACHINE: Contact Spring M7 x 5/16 LG, Cres, Pass, FF-S-92, Type		NC-2A				i					
	İ		96908		33-31		2	*	*	*	*		16	
0123	0	5305-637-7079	SCREW, MACHINE: Contact Strip MTC		NC-2A	1						`	10	
			x .38 LG, Slotted, Cres, Pass	,,			1						l	
		j	96906		23-26		2	*	*	*	*	*	18	
0124	0	5305-045-1628	SCREW, MACHINE: Filter and Contact]		
	Ì		MTG, No. 6-32 UNC 2A x .38 LG, C	res, Pass,										
	1		FF-S-92, Type 1, Style 9S	140050	22.20				١. ا		١.		١.,	
0125	X20		96906 SPRING, HELICAL, COMPRESSION	MS352	33-28		4	*	*	*	*	*	20	
0123	720]	97403	13216	E8097-4		2	*	*	*	*	*	16	
0126			6718-COMPASS AN		20077-4		- I						10	
0127	X20		VIAL, LEVER, CIRCULAR											
		1	97403	13216	E 8102]	1	*	*	*	*		16	
0128	X20		BUBBLE, ILLUMINATOR CLEAR PLA	STIC										
	-	1	97403	13216	E8106		1	*	*	*	*	*		
	İ													
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Line No.	Source codes					flssue	Y rrated nit	Guide Qty(s) per majequips					Illust	
	bikty	Federal stock number	Description		15 Day			nys maintenance		2-4	, o			
No.	roe rial		2.00.4.0	Manufacturer's		Unity of	QTY Incorporate in Unit	Organization		DS GS	GS	MAINT	Pigure No.	Item No.
	Math Man Rece			CODE	PART NO.	ร์	In	1-5	6-10	EQUIP	00 MENTS	Depot MAINT *	Ĭ,	ءً
0129	0		PACKING, PREFORMED, LEVEL MTG, SY RUBBER	NTHETI	С									
		ļ .	97403	13216	E9146	İ	1	*	*	*	*	*	16	9
0130	X20		RETAINER, LEVEL 97403	13216	E8104		1	*	*	*	*	*	16	11
0131	0		SCREW, MACHINE: Retainer MTG, Slotted, UNC-2A x .19 LG	No. 2-56	•		3	*	*		*		16	12
0132			GROUP 95-GENERAL USE STAN PARTS	DARDIZ	ZED									
0133			9501-BULK MATERIA	L						1	1			1
0134	PO	6145-233-7472	WIRE, ELECTRICAL: 18 AWG		ż	Ft								
	1													

By Order of the Secretary of the Army:

W. C. WESTMORELAND, General, United States Army, Chief of Staff.

Official:

VERNE L. BOWERS, Major General, United States Army, The Adjutant General.

Distribution

To be distributed in accordance with DA Form 12-25, Section I, (qty rqr block no. 174) Organizational maintenance requirements for Surveying Equipment.

TM 5-6675-243-15 C 2

CHANGE NO. 2

HEADQUARTERS
DEPARTMENT OF THE ARMY
Washington, D. C., 11 December 1970

Operator, Organizational, Direct Support General Support and Depot Maintenance Manual (Including Repair Parts Lists)

LIGHT, TARGET, SURVEYING: U/W RANGE POLE; SELF ILLUMINATING; W/CARRYING CASE (MILITARY DESIGN) FSN 6675-612-1187

Current as of 22 October 1970

TM 5-6675-243-15, 3 March 1966, is changed as follows:

Page 2. Paragraph 1d is superseded as follows:

d. The reporting of errors, omissions, and recommendations for improving this publication by the individual user is encouraged. Reports should be submitted on DA Form 2028, Recommended Changes to Publications, and forwarded direct to Commanding General, U. S. Army Mobility Equipment Command, ATTN: AMSME-MPP, 4300 Goodfellow Boulevard, St. Louis, Mo. 63120.

Page 7, paragraph 12. Add caution as follows:

CAUTION

Turning the rheostat control knob beyond the "STOP" position will damage the variable resistor.

Page 34. In line 0031 add "FSN 6675-498-3767

Page 34. In line 0032 add "FSN 6675-103-9118

Page 35. In line 0090 add "FSN 5905-239-6090

Page 35. In line 0094 change "X20" to read "PO"; add "FSN 5905-081-9048" and change "97403 11350-7A" to read "97403 11350-7A8."

Page 36. In line 0130 change "97403 11350-9-2" to read "97403 11350-9-6."

By Order of the Secretary of the Army:

W. C. WESTMORELAND, General, United States Army, Chief of Staff.

Official:

KENNETH G. WICKHAM, Major General, United States Army, The Adjutant General.

Distribution:

To be distributed in accordance with DA Form 12-25, Section I, (qty rqr block #174) organizational maintenance requirements for Surveying Equipment.

HEADQUARTERS
DEPARTMENT OF THE ARMY
WASHINGTON, D. C., 3 March 1966

No. 5-6675-243-15

Organizational, DS, GS, and Depot Maintenance Manual (Including Repair Parts List)

LIGHT, TARGET, SURVEYING: U/W RANGE POLE; SELF ILLUMINATING; W/CARRYING CASE (MILITARY DESIGN) FSN 6675-612-1187

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CHAPTER 1

INTRODUCTION

Section I. GENERAL

1. Scope

- a. These instructions are published for the use of the personnel to whom the Military Design Surveying Target Light is issued. Chapters 1 through 5 provide information on the operation and organizational maintenance of the equipment, accessories, components, and attachments. Chapter 6 provides information for direct and general support and depot maintenance. This manual also provides description of the main units and their functions in relationship to other components.
- b. Appendix I contains a list of publications applicable to this manual. Appendix II contains the basic issue items authorized for the initial operation. Appendix III contains the maintenance allocation chart, The organizational, direct and general support and depot maintenance repair parts is listed in appendix IV.
 - c. Numbers in parentheses on illustrations

indicate quantity. Numbers preceding nomenclature callouts on illustrations indicate the preferred maintenance sequence.

- d. The direct reporting of errors, omissions, and recommendations for improving this manual by the individual user is authorized and encouraged. DA Form 2028 (Recommended Changes to DA Publications) will be used for reporting these improvements. This form will be completed using pencil, pen, or typewriter and forwarded to Commanding General, U. S. Army Mobility Equipment Center, ATTN: SMOME-MPD, 4300 Goodfellow Boulevard, St. Louis, Me., 63120.
- *e.* Report all equipment improvements recommendations as prescribed by TM 38-750.

2. Record and Report Forms

For record and report forms applicable to the operator and organizational maintenance, refer to TM 38-750.

Section II. DESCRIPTION AND DATA

3. Description

The Military Design Surveying Target Light (figs. 1 and 2) is issued for use at night under all weather conditions and blackout. The light supplies a light source for surveying within certain limits. The colors are red, green, and white. Light intensity is controlled by a rheostat. The light also illuminates the circular level vial to assist in initial leveling.

4. Identification and Tabulated Data

a. Identification. The surveying target light has an identification decalcomania, located top-

back, which contains the FSN, nomenclature, manufacturer, model number and contract number.

b. Tabulated Data

	Dimensions and weights		
Length		$8\frac{1}{2}$	in.
Width		$6\frac{1}{2}$	in.
Height		$5\frac{1}{2}$	in.
Weight		1½	lb.

5. Difference in Models

This manual covers only the military design surveying target light. No known differences exist for the unit covered by this manual.

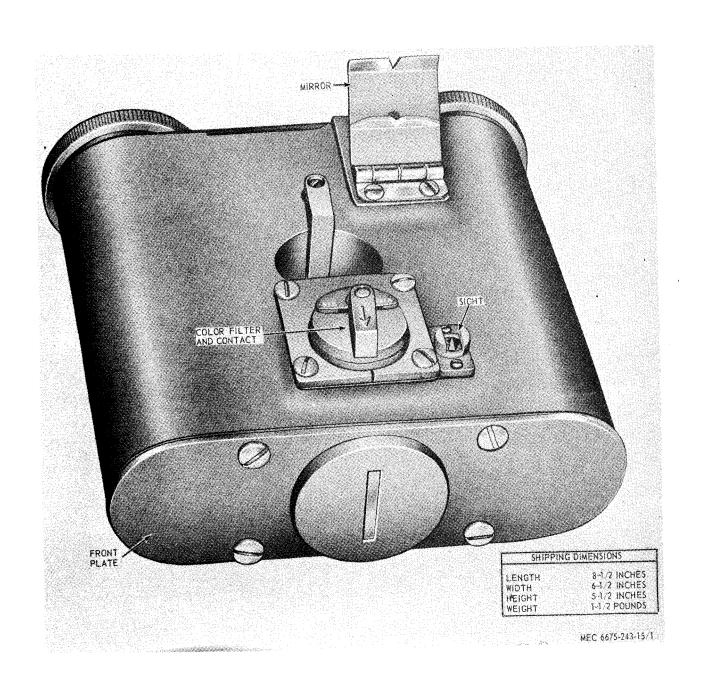


Figure 1. Surveying target light, front and top view, with shipping dimensions.

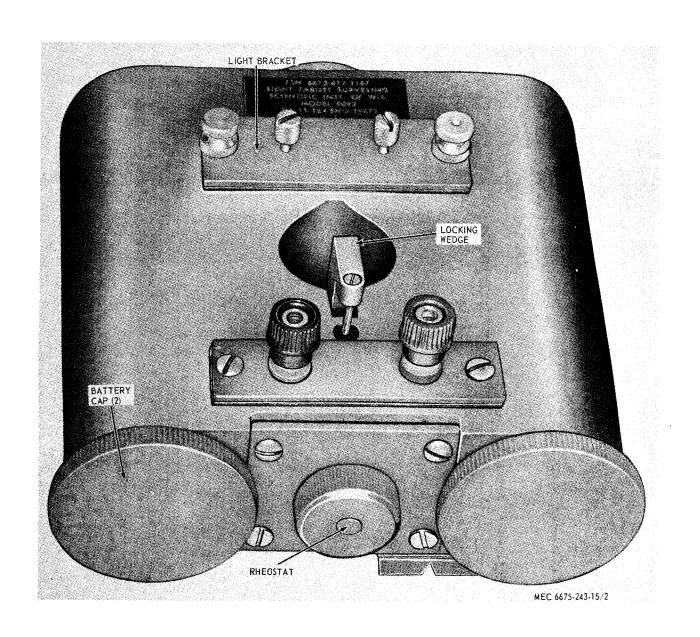


Figure 2. Surveying target light, back and bottom view.

CHAPTER 2

INSTALLATION AND OPERATION INSTRUCTIONS

Section I. SERVICE UPON RECEIPT OF EQUIPMENT

6. Unpacking the Equipment

- a. Remove the tape securing the packing carton.
- b. Remove the metal container with the surveying target light.
- *c.* Remove the surveying target light from the metal container.

7. Inspecting and Servicing Equipment

a. Inspect the entire unit for loose or missing hardware and accessories.

- b. Make sure all items are withh the surveying target light and in serviceable condition.
- c. Correct all deficiencies or report to organizational maintenance,

8. Installation or Setting-Up Instructions

- *a.* Remove the surveying target light from its carrying case.
 - b. Install batteries (para 18).
- *c.* Mount the surveying target light on the range pole.

Section II. CONTROLS AND INSTRUMENTS

9. General

This section describes, locates, illustrates, and furnishes the operator sufficient information about the various controls for proper operation of the surveying target light.

10. Controls and Instruments

Refer to figure 3 for the purpose and location of all controls and instruments.

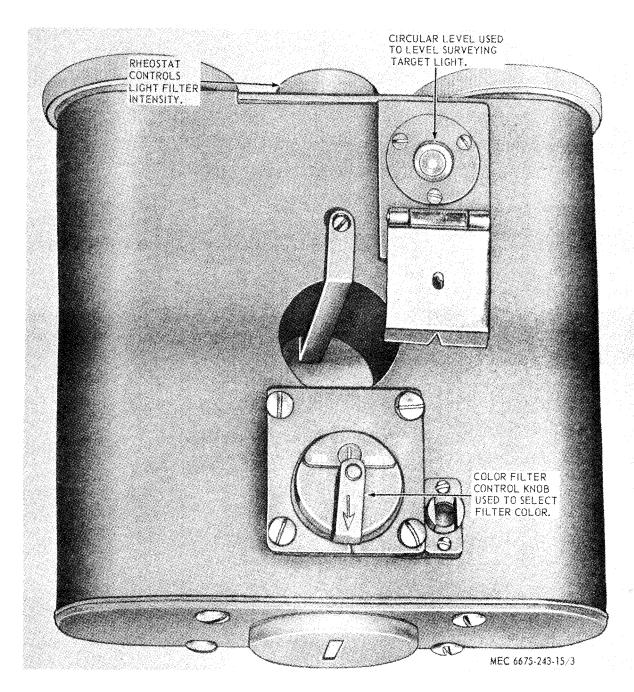


Figure 3. Controls and instruments.

Section III. OPERATION OF EQUIPMENT

11. General

a. The instructions in this section are published for the information and guidance of the personnel responsible for the operation of the surveying target light.

b. The operator must know how to perform every operation of which the target light is capable. This section gives instructions on the operation of the unit. Since nearly every job

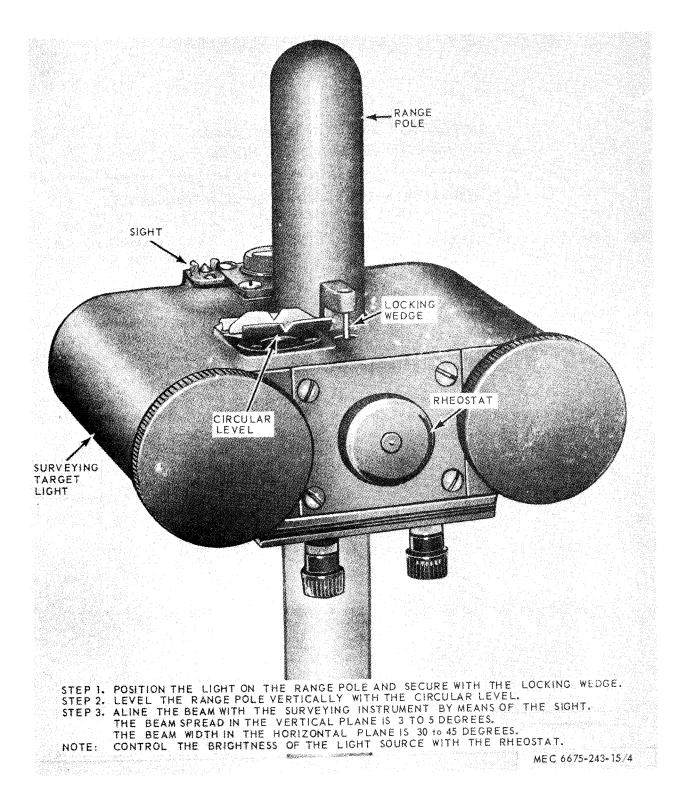


Figure 4. Target light operating instructions.

presents a different problem, the operator may have to vary given procedures to fit the individual job.

AGO 10117A

12. Target Light Operation

Refer to figure 4 for the surveying target light operating instructions.

7

CAUTION: TURNING the Rheostat CONTROL KNOW BEYOND the "STOP" Pasition will damage the VARIABLE Resistor

CHAPTER 3

OPERATOR AND ORGANIZATIONAL MAINTENANCE INSTRUCTIONS

Section I. OPERATOR AND ORGANIZATIONAL MAINTENANCE TOOLS AND EQUIPMENT

13. Special Tools and Equipment

No special tools or equipment are required to perform maintenance on the surveying target light.

14. Basic Issue Tools and Equipment

Tools and repair parts issued with or

authorized for the surveying target light are listed in the basic issue items list, (app. II).

15. Organizational Maintenance Repair Parts

Organizational maintenance repair parts are listed and illustrated in appendix IV.

Section II. OPERATOR'S MAINTENANCE

16. General

This section contains information on the maintenance of the surveying target light

which is the responsibility of the operator. This maintenance includes the replacement of the lamps and batteries.

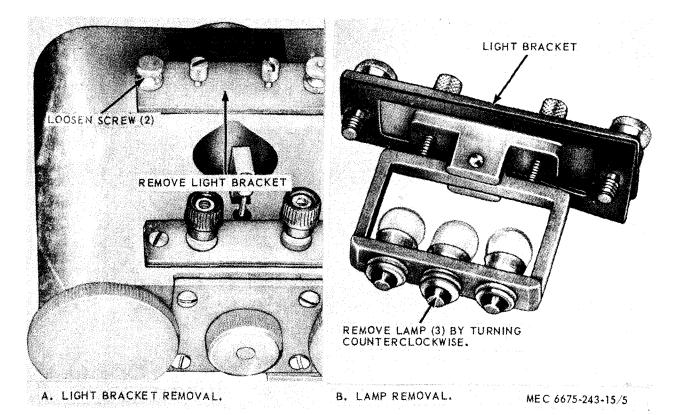
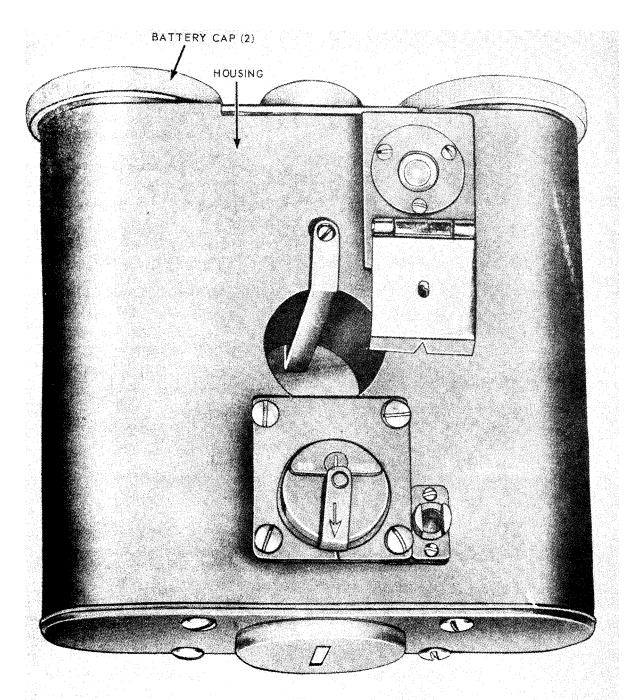


Figure 5. Lamps, removal and instalation.



STEP 1. REMOVE BATTERY CAP (2).
STEP 2. REMOVE BATTERIES FROM HOUSING
STEP 3. INSTALL NEW BATTERIES.
STEP 4. INSTALL BATTERY CAP (2).

MEC 6675-243-15/6

Figure 6. Batteries, removed and installation.

17. Lamps

- *a. Removal.* Refer to figure 5 and remove the lamps.
 - b. Cleaning and Inspection.
 - (1) Clean the lamps with a clean cloth.
 - (2) Inspect for cracks, breaks, and a burned-out condition.
 - (3) Replace a damaged or defective lamp.
- *c. Installation.* Refer to figure 5 and install the lamps.

18. Batteries

- a. Removal. Refer to figure 6 and remove the batteries.
 - b. Cleaning and Inspection.
 - (1) Clean the batteries with a clean cloth. Clean any corrosion from the contacts with a wire brush.
 - (2) Inspect for cracks, leaks, and corrosion.
 - (3) Replace a damaged or defective battery.
- c. Installation Refer to figure 6 and install the batteries.

Section iii. TROUBLESHOOTING

19. General

This section contains information useful in diagnosing and correcting unsatisfactory operation or failure of the surveying target light. Each trouble symptom stated is followed by a list of probable causes of the trouble. The possible remedy recommended is described opposite the probable cause. Any trouble beyond the scope of the organizational maintenance will be reported to direct support maintenance.

20. No Illumination in Target Light

Probable cause Possible remedy

Lamp defective-----Replace lamp (para 17).

Battery defective-----Replace battery (para 18).

21. Illumination Cannot Be Controlled

Probable cause Possible remedy

Rheostat defective----Replace rheostat (para 32).

Section iV. FRONT PLATE ASSEMBLY

22. General

This section contains information cm the maintenance of the f rent plate assembly which is the responsibility y of organizational maintenance. This maintenance does not include the replacement of the front plate contacts.

23. Front Plate Assembly

a. Removal. Refer to figure 7 and remove the front plate assembly.

- b. Cleaning and Inspection.
 - (1) Clean all metal parts with an approved cleaning solvent and dry thoroughly.
 - (2) Inspect for cracks, breaks, corrosion, and other damage.
 - (3) Replace a damaged or defective front plate assembly.
- *c. Installtion.* Refer to figure 7 and install the front plate assembly.

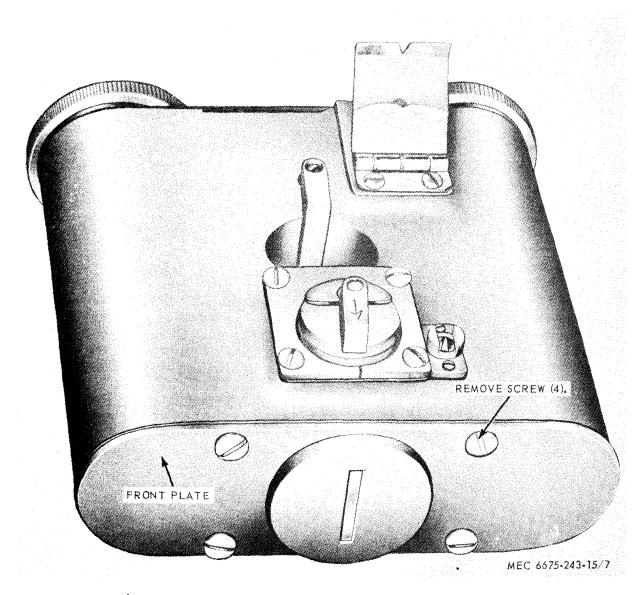


Figure 7. Front plate assembly, removal and installation.

Section V. HOUSING ASSEMBLY

24. General

This section contains information on the maintenance of the housing assembly and its components. These include the locking wedge, rheostat, lamp bracket, contact strip, mirror, level retainer and level, filter and contact assembly, and sight.

25. Locking Wedge

a. Removal. Refer to figure 8 and remove the locking wedge.

- b. Cleaning and Inspection.
 - (1) Clean all parts with an approved cleaning solvent and dry thoroughly.
 - (2) Inspect for cracks, breaks, and other damage.
 - (3) Replace a damaged or defective lock. ing wedge.
- c. Installation. Refer to figure 8 and install the locking wedge.

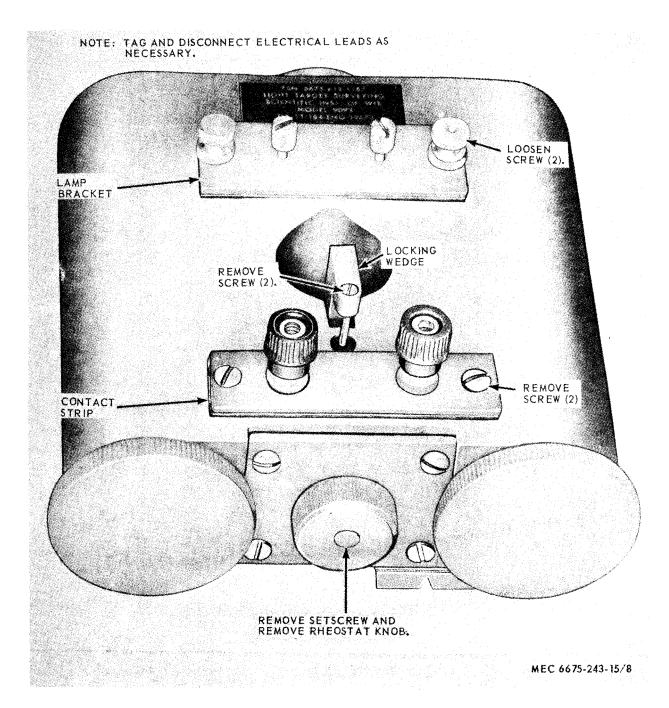
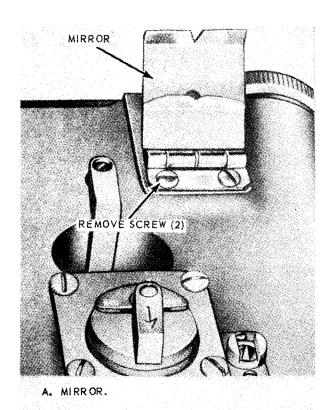
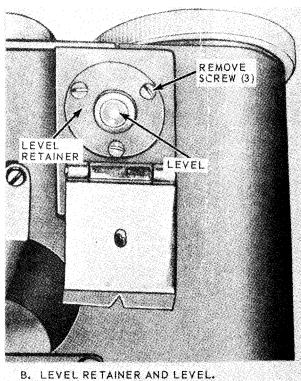


Figure 8. Locking wedge, rheostat knob, lamp bracket, and contact strip, removal and installation.

26. Rheostat Knob

- *a. Removal.* Refer to figure 8 and remove the rheostat knob.
 - b. Cleaning and Inspection.
 - (1) Clean the knob with an approved cleaning solvent and dry thoroughly.
- (2) Inspect for cracks, breaks, and other danrage.
- (3) Replace a damaged rheostat knob.
- *c. Installation.* Refer to figure 8 and install the rheostat knob.





MEC 6675-243-15/9

Figure 9. Mirror, level retainer, and level, removal and instillation.

27. Lamp Bracket

- a. Removal. Refer to figure 8 and remove the lamp bracket.
 - b. Cleaning and Inspection.
 - (1) Clean the bracket with an approved cleaning solvent and dry thoroughly.
 - (2) Inspect for cracks, breaks, and other damage.
 - (3) Replace a damaged lamp bracket.
- c. Installation. Refer to figure 8 and install the lamp bracket.

28. Contact Strip

- a. Removal. Refer to figure 8 and remove the contact strip.
 - b. Cleaning and Inspection.
 - (1) Clean all parts with an approved cleaning solvent and dry thoroghly.
 - (2) Inspect for cracks, brinks, corrosion, and other damage.
 - (3) Replace a damaged or' defective contact strip.

c. Installation. Refer to figure 8 and install the contact strip.

29. Mirror

- a. Removal. Refer to figure 9 and remove the mirror.
 - b. Cleaning and Inspection.
 - Clean the mirror with a tissue or clean, lint free cloth.
 - (2) Inspect for scratches and other dam. age.
 - (3) Replace a damaged or defective mir-
- c. Installation. Refer to figure 9 and install the mirror.

30. Level Retainer and level

- a. Removal.
 - (1) Remove the mirror (para 29).
 - (2) Refertko figure 9 and remove the level retainer and level.

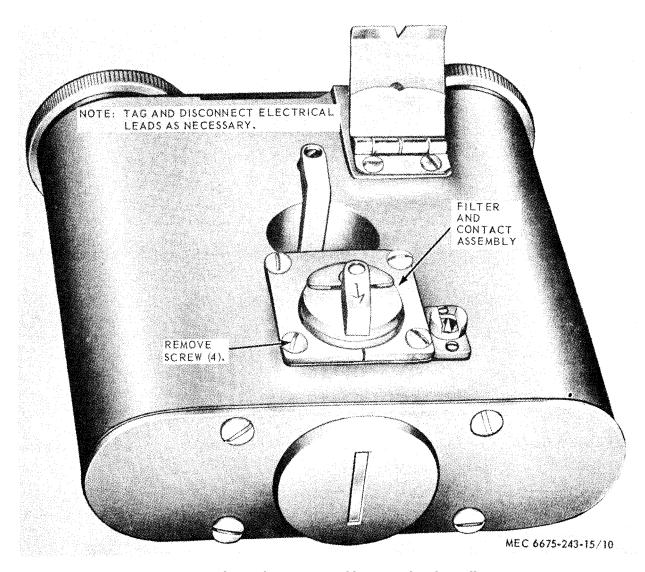


Figure 10. Filter and contact assembly, removal and installation.

- b. Cleaning and Inspection.
 - (1) Clean all parts with a clean, dry, lint free cloth.
 - (2) Inspect for cracks, breaks, and other damage.
 - (3) Replace a damaged or defective level retainer and level.
- c. Installation.
 - (1) Refer to figure 9 and install the level retainer and level.
 - (2) Install the mirror (para 29).

31. Filter and Contact Assembly

- a. Removal. Refer to figure 10 and remove the filter and contact assembly.
 - b. Cleaning and Inspection.
 - (1) Clean the filter and contact assembly with a soft brush or clean, dry, lint free cloth.
 - (2) Inspect for cracks, breaks, and other damage.
 - (3) Replace a damaged or defective filter and contact assembly.

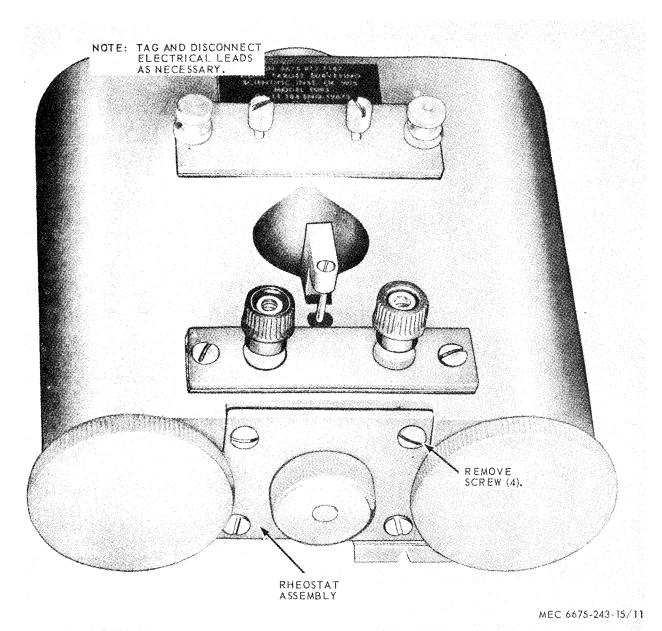


Figure 11. Rheostat, Removal and installation.

c. Installation. Refer to figure 10 and install the filter and contact assembly.

32. Rheostat

- a. Removal.
 - (1) Remove the rheostat knob (para 26).
 - (2) Refer to figure 11 and remove the rheostat.
- b. Cleaning and Inspection.
 - (1) Clean all parts with an approved cleaning solvent and dry thoroughl y.
 - (2) Inspect for cracks, breaks, broken winding, corrosion, and other damage.
 - (3) Replace a damaged or defective rheostat.

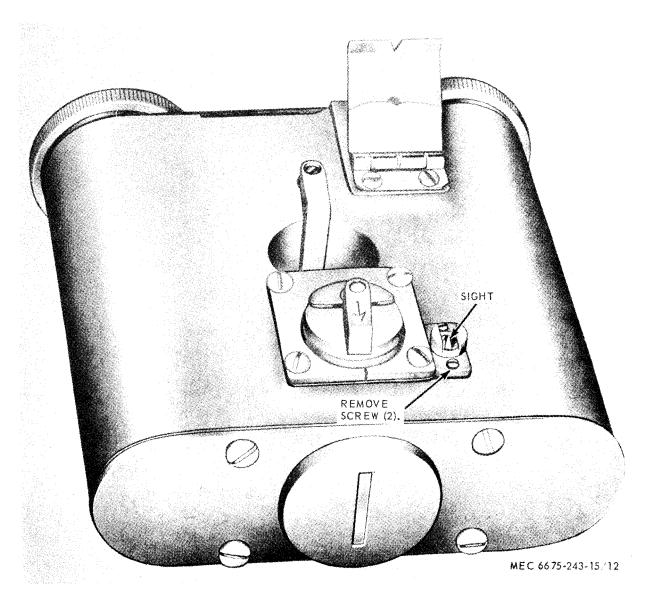


Figure 12. Sight, removal and installation.

- c. Installation.
 - (1) Refer to figure 11 and install the rheostat.
 - (2) Install the rheostat knob (para 26).

33. Sight

a. Removal. Refer to figure 12 and remove the sight.

- b. Cleaning and Inspection.
 - (1) Clean all parts with an approved cleaning solvent and dry thoroughly.
 - (2) Inspect for cracks, breaks, and other damage.
 - (3) Replace a damaged or defective sight.
- c. *Installution.* Refer to figure 12 and install the sight.

CHAPTER 4

DEMOLITION OF MATERIEL TO PREVENT ENEMY USE

34. General

When capture or abandonment of the surveying target light to an enemy is imminent, the responsible unit commander must make the decision either to destroy the equipment or render it inoperative. Based on this decision, orders are issued which cover the desired extent of destruction. Whatever method of demolition is employed, it is essential to destroy the same vital parts of all surveying target lights and all corresponding repair parts.

35. Demolition to Render the Equipment Inoperative

Use hammers, sledge hammers, crowbars, picks, axes, or any other tools which may be available to destroy the surveying target light.

36. Other Demolition Methods

a. Burning. Rack rags, clothing, or canvas under and around the surveying target light.

Saturate this packing with gasoline, oil, or diesel fuel and ignite.

b. Submersion. Totally submerge the surveying target light in a body of water to provide water damage and concealment. Salt water will do greater damage to metal parts than fresh water.

37. Training

All operators should receive thorough training in the destruction of the surveying target light. (Refer to FM 5–25.) Simulated destruction using all of the methods listed above should be included in the operator training program. It must be emphasized in training that demolition operations are usually necessitated by critical situations, when time available for carrying out destruction is limited. For this reason, it is necessary that operators be thoroughly familiar with all methods of destruction and be able to carry out demolition instructions without reference to this or any other manual.

CHAPTER 5

SHIPMENT AND LIMITED STORAGE

Section i. SHIPMENT WITHIN ZONE OF INTERIOR

38. Preparation of Equipment for Shipment

- a. General. Detailed instructions for the preparation of the surveying target light for domestic shipment are outlined within this paragraph.
- b: Inspection. Equipment will be inspected for any unusual conditions such as damage, accumulation of water, rushing, and pilferage. All deficiencies will be recorded on DA Form 2404 (Equipment Inspection and Maintenance Worksheet).
- c. Cleaning and Drying. Thorough cleaning and drying by an approved technique is the first essential procedure in any effective preservation process. Approved methods of clean-

ing and drying, types of preservatives, and methods of application are described in TM 38-230.

- d. Painting. Paint all surfaces where paint has been removed or damaged Refer to TM 9-213 for detailed cleaning and painting instructions.
- *e. Marking.* Shall conform to MIL-STD-129.

39. Loading Equipment for Shipment

No specific instructions are required for loading the surveying target light for shipment.

Section ii. LIMITED STORAGE

40. Preparation of Equipment for Storage

- a. General. Detailed instructions for pre serving and maintaining the surveying target light in limited storage are outlined within this paragraph. Limited storage is defined as storage not to exceed 6 months.
- b. Inspection. Equipment will be inspected for any unusual conditions such as damage, accumulation of water, rusting, and pilferage. All deficiencies will be recorded on DA Form 2404 (Equipment Inspection and Maintenance Worksheet).

41. Inspection and Maintenance of Equipment in Storage

a. Inspection. When equipment has been

placed in storage, all scheduled preventive maintenance services, including inspection, will be suspended and preventive maintenance inspection will be performed as specified herein.

b. Worksheet and Preventive Maintenance. Applicable forms listed in TM 38-750 will be prepared for each major item of equipment when initially placed in limited storage and every 90 days thereafter. Perform required maintenance promptly to make sure equipment is mechanically sound and ready for immediate use.

CHAPTER 6

DIRECT AND GENERAL SUPPORT AND DEPOT MAINTENANCE INSTRUCTIONS

Section I. GENERAL

42. Scope

a. The following instructions are for direct and general support and depot maintenance personnel. They contain information that is beyond the scope of the tools, equipment, personnel, or supplies normally available to organizational maintenance.

b. Appendix I includes the list of publications applicable to direct and general support

and depot maintenance. Appendix III contains the maintenance allocation chart. The direct and general support and depot maintenance repair parts lists are listed in appendix IV.

43. Record and Report Forms

For record and report forms applicable to direct and general support and depot maintenance, refer to TM 38-750.

Section II. DESCRIPTION AND DATA

44. Description

For a complete description of the surveying target light, refer to paragraph 3.

45. Tabulated Data

- a. General. Tabulated data for the surveying target light for direct and general support and depot maintenance is not required.
 - b. Time Standards. Table 1 lists the number

of man-hours required under normal conditions for various operations in the maintenance and repair of the surveying target light. The man-hours listed are not intended to be rigid standards. Under adverse conditions, the operations will take longer; but under ideal conditions with highly skilled mechanics, most of the operations can be accomplished in considerably less time.

Table 1. Time Standards

Remove and Replace-	Hours
18 BODY, CAB, HOOD AND HULL 1808 CARRYING CASES: Case assembly, carrying	0.1
67 PRECISION INSTRUMENTS AND SYSTEMS, MECHANICAL ELECTRICAL 6700 SURVEYING TARGET LIGHT: Light, target surveying	
(includes leveling and adjusting)6702 OPTICS :	0.1
Sight assembly Mirror assembly Window assembly	0.2 0.2
(includes removal and installation of filter and contact assembly)Filters	0.3
(includes removal and installation of front plate assembly)	0.6

Remove and Replace-	Hours
6703 MECHANICAL, STRUCTURAL AND PRECISION PARTS: Housing assembly (includes removal and installation of f rent plate, contact strip, mirror, battery cap, rheostaat locking wedge, light bracket, sight, filter and contact, locking wedge assemblies). Locking wedge awembly Knob, rheostat	1.5 0.1 0.1
6704 BATTERIES: Battery	0.1
6705 LAMPS: Bracket aasembly, lampLamps	0.1
6710 CIRCUIT COMPONENTS: Rheostat assembly, potentiometer	0.1
6712 MOUNTED CONNECTING DEVICES: Contacts	0.8 0.1
6718 LEVEL: Level, circular	0.1

Section III. SPECIAL TOOLS AND EQUIPMENT

46. Special Tools and Equipment

No special tools or equipment are required by direct and general support and depot maintenance personnel to perform maintenance on the surveying target light.

47. Direct and General Support and
Depot Maintenance Repair Parts
Direct and general support and depot main-

tenance repair parts are listed and illustrated in appendix IV.

48. Specially Designed Tools and Equipment

No specially designed tools or equipment are required by direct and general support and depot maintenance personnel toperform maintenance on the surveying target light.

Section IV. CONTACTS

49. General

This section contains information on the maintenance of the surveying target light which is the responsibility of direct and general support and depot maintenance. This maintenance includes the replacement of the front plate contacts and the fillter and contact assembly contacts.

50. Front Plate Contacts

- a. Removal.
 - (1) Remove the front plate assembly (para 23).

- (2) Refer to figure 13 and remove the front plate contacts.
- b. Cleaning, Inspection, and Repair.
 - (1) Clean all parts with an approved cleaning solvent and dry thoroughly.
 - (2) Inspect for cracks, breaks, bends, corrosion, and other damage.
 - (3) Replace a damaged or defective contact.
 - c. Installation.
 - (1) Refer to figure 13 and install the front plate contacts.

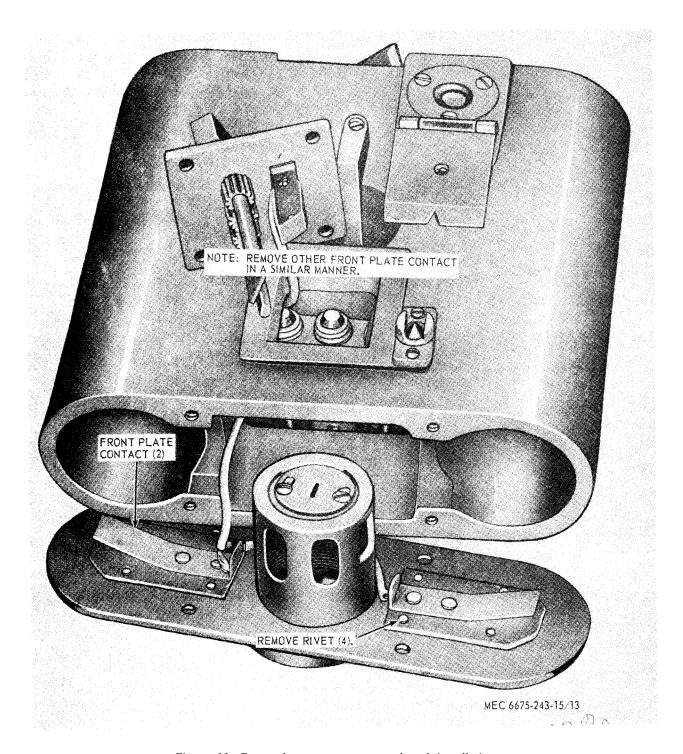


Figure 13. Front plate contacts, removal and installation.

- (2) Install the front plate assembly (para 23).
- 51. Filter and Contact Assembly Contacts
 - a. Removal.

- (1) Remove the filter and contact assembly (para 31).
- (2) Refer to figure 14 and remove the filter and cent.aat assembly contacts.

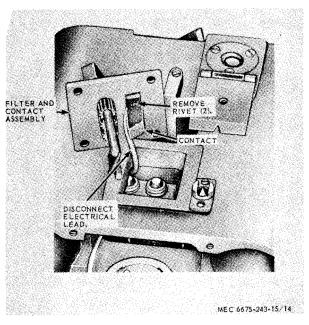


Figure 14. Filter and contact assembly contacts removal and installation.

- b. Cleaning and Inspection.
 - (1) Clean all parts with an approved cleaning solvent and dry thoroughly.
 - (2) Inspect for cracks, breaks, corrosion, and other damage.
 - (3) Replace a damaged or defective filter and contact assembly contact.

c. Installation.

- (1) Refer to figure 14 and install the 'filter and contact assembly contacts.
- (2) Install the filter and contact assembly (para. 31).

APPENDIX I

REFERENCES

1. Dictionaries of Terms and Abbreviations

AR 320-5	Dictionary of United States Army Terms
AR 320-50	Authorized Abbreviations and Brevity Codes

2. Painting and Preservation

TM 9-213 Painting Instructions for Field Use

3. Preventive Maintenance

TM 38-750 The Army Equipment Record Procedures

4. Publication Indexes

DA Pam 108-1	Index of Army Motion Pictures, Film Strips, Slides, and Phone-Recordings
DA Pam 310-1	Index of Administrative Publications
DA Pam 310-2	Index of Blank Forms
DA Pam 310-3	Index of Doctrinal, Training, and Organizational Publications
DA Pam 310-4	Index of Technical Manuals, Technical Bulletins, Supply Manuals, (types
	7, 8, and 9), Supply Bulletins, Lubrication Orders, and Modification
	Work Orders
DA Pam 310-5	Index of Graphic Training Aids and Devices
DA Pam 310-6	Index of Supply Catalogs and Supply Manuals

5. Shipment and Limited Storage

TM 38-230	Preservation, Packaging, and Packing of Military Supplies and Eq	լuip-
	ment	

6. Training Aids

FM 21-6	Techniques of Military	Instructions
FM 21-30	Military Symbols	

APPENDIX II

BASIC ISSUE ITEMS LIST

Section I. INTRODUCTION

1. General

Section II lists the accessories, tools, and publications required for maintenance and operation by the operator, initially issued with, or authorized for the surveying target light,

2. Explanation of Columns Contained in Section II

- a. Source Codes. The information provided in each column is as follows:
 - (1) *Materiel.* This space is left blank for identification of agencies assigned supply responsibility for parts. Refer to appropriate Federal and Department of Army supply catalogs.
 - (2) Source. The selection status and source of supply for each part are indicated by the following code symbol: P-applied to high mortality repair parts which are stocked in or supplied from the supply service depot system, and authorized for use at indicated maintenance level.
 - (3) Maintenance. The lowest maintenance level authorized to use, stock, install or manufacture the part is indicated by the following code symbol: O—Organizational Maintenance.
- b. Federal Stock Number. When a Federal stock number is available for a part, it will be shown in this column, and will be used for requisitioning purposes.

- c. Description.
 - (1) The item name and a brief description of the part are shown.
 - (2) A five digit Federal supply code for manufacturers and/or other supply services is shown in parentheses followed by the manufacturer's part number. This number will be used for requisitioning purposes when no Federal stock number is indicated in the Federal stock number column.
- *d. Unit of Issue.* If no abbreviation is shown in this column, the unit of issue is "each."
- e. Quantity Authorized. This column lists the quantities of repair parts, accessories, tools, or publications authorized for issue to the equipment operator or crew as required.
- f. Quantity Issued With Equipment. This column lists the quantities of repair parts, accessories, tools, or publications that are initially issued with each item of equipment. Those indicated by an asterisk are to be requisitioned through normal supply channels as required.
- *g. Illustrations.* This column is subdivided into two columns which provide the following information:
 - (1) *Figure number.* Provides identifying number of the illustration.
 - (2) *Item number.* Provides the referenced number for the parts shown in the illustration.

Section II. BASIC ISSUE ITEMS LIST

	Source co	des						25	Illus	
Materiel	Source	Maintenance	Recoverability	Federal stock No.	Description	Unit of Issue	Quantity authorized	Quantity issued with equipment	Fig.	Item No.
	P	0 -		6135-120-1020	GROUP 31—BASIC ISSUE ITEMS, MANUFACTURER IN- STALLED 3100—BASIC ISSUE ITEMS, MANUFACTURER OR DEPOT INSTALLED DEPARTMENT OF THE ARMY OPERATOR, ORGANIZATIONAL DIRECT AND GENERAL SUP- PORT, AND DEPOT MAINTE- NANCE AND REPAIR PARTS MANUAL TM 5-6675-243-15 BATTERY: 1.5 volt, TYPE D CELL, BA30 (Repair Parts Manual Group 6704)		4	4		
	P	O _		6240-797-2650	LAMP, INCANDESCENT: (24455) No. 14 (Repair Parts Manual Group 6705)		3	. 3		

APPENDIX III

MAINTENANCE ALLOCATION

Section I. INTRODUCTION

1. General

- a. Section I provides a general explanation of all maintenance and repair functions authorized at various maintenance levels.
- b. Section II designates overall responsibility for the performance of maintenance operations on the identified end item or component. The implementation of the maintenance tests upon the end item or component will be consistent with the assigned maintenance operations.
- c. Section III lists the special tools and test equipment required for each maintenance operation as referenced f rom Section II.
- d. Section IV contains supplemental instructions, explanatory notes and/or illustrations required for a particular maintenance function.

2. Explanation of Columns in Section II

- a. Functional Group Number. The functional group is a numerical group set up on a functional basis. The applicable functional grouping indexes (obtained from TB 750-93-1) are listed on the MAC in the appropriate numerical sequence. These indexes are normally set up in accordance with their function and proximity to each other.
- b. Component Assembly Nomenclature. This column containns a brief description of the components of each functional group.
- c. *Essentiality*. The essentiality column reflects whether or not an assembly, or repair part, is combat essential to the tactical use of the end item. The letter "E" in this column indicates an item is combat essential.
- d. *Maintenance Operations and Maintenance Level.s.* This column list-s the various maintenance operations (A through J) and indicates

the lowest maintenance level authorized to perform these operations. The symbol designations for the various maintenance levels are as fcdlows:

O/C -Operator or crew

0 -organizational

DS -Direct Support

GS -General Support

D -Depot

The maintenance operations are defined as follows:

- A-Service. Operations required periodically to keep the item in proper operating condition, i. e., to clean, preserve, drain, paint, and replenish fuel, lubricants, hydraulic, and deicing fluids, or compressed air supplies.
- *B-Adjust.* Regulate periodically to prevent malfunction. Adjustments will be made commensurate with adjustment procedures and associated equipment specifications.
- *C-Aline.* Adjust two or more components of an electrical or mechanical system so that their functions are properly synchronized or adjusted.
- *D-Calibmte.* Determine, check, or rectify the graduation of an instrument, weapon, or weapons system or components of a weapons system.
- *E-Inspect.* Verify serviceability and detect incipient electrical or mechanical failure by close visual examination.
- F-Test. Verify serviceability and detect incipient electrical or mechanical failure by measuring the mechanical or electrical characteristics of the item and comparing those characteristics with authorized standards. Tests will be made commensurate with test procedures and with calibrated tools and/or test equipment referenced in the MAC.

- *G-Replace.* Substitute serviceable components, assemblies and subassemblies for unserviceable counterpart or remove and install the same item when required for the performance of other maintenance operations.
- H-Repair. Restore to a serviceable condition by replacing unserviceable parts or by any other action required using available tools, equipment and skills-to include welding, grinding, riveting, straightening, adjusting and facing.
- I-Overhuul. Restore an item to a completely serviceable condition (as prescribed by serviceability standards developed and published by the commodity command) by employing technique of "Inspect and Repair Only as Necessary" (IROAN). Maximum use of diagnostic and test equipment is combined with minimum disassemble y during overhaul. "Overhaul" may be assigmd to any level of maintenance except organizational, provided the time, tools, equipment, repair parts authorization, and technical skills are available at that level. Normally, overhaul as applied to end items, is limited to depot maintenance level.
- *J-Rebuild.* Restore to a condition comparable to new by disassembling to determine the condition of each component part, and reassembling using serviceable, rebuilt, or new assemblies, subassemblies, and parts.
- e. *Reference Note.* This column, subdivided into columns "K" and "L," is provided for ref-

erencing the special tool and test equipment requirements (sec. III) and remarks (sec. IV) that may be associated with maintenance operations (sec. II).

3. Explanation of Columns in Section III

- a. Reference Code. This column consists of a number and a letter separated by a dash. The number references the T&TE requirements column on the MAC. The letter represents the specific maintenance operation the item is to be used with. The letter is representative of columns A through J on the MAC.
- *b. Maintenance Level.* This column shows the lowest level of maintenance authorized to use the special tool or test equipment.
- c. Nomenclature. This column lists the name or identification of the tool or test equipment.
- d. Tool Number. This column lists the manufacturer's code and part number, or Federal stock number, of tools and test equipment.

4. Explanation of Columns in Section IV

- a. Reference Code. This column consists of two letters separated by a dash, both of which are references to section II. The first letter references column L arid the second letter references a maintenance operation, columns A through J.
- *b. Remarks.* This column lists information pertinent to the maintenance operation being performed, as indicated on the MAC (sec. H).

Functional group number					ntenar eration			М	ainten leve	ance l				ote ef
	Component assembly nomenclature	 	A	В	C	D	E	F	G	н	I	J	ĸ	L
		Essentiality	Service	Adjust	Aline	Calibrate	Inspect	Test	Replace	Repair	Overhaul	Rebuild	T&TE rqmt	Remarks
18 1808	BODY, CAB, HOOD AND HULL Carrying Case: Case Carrying, Assembly								0	0				

Section II. MAINTENANCE ALLOCATION CHART

			Maintenance level											ote
별					ntenar eration									eı
Functions! group number	Component assembly nomenclature		A	В	С	D	E	F	G	Н	I	J	к	
Fu			Essentiality	Service	Adjust	Aline	Calibrate	Inspect	Test	Replace	Repair	Overhaul	Rebuild	T&TE ramt
67	PRECISION INSTRUMENTS AND SYSTEMS, MECHANICAL ELECTRICAL													
6700	Survey Target Light: Light, Target Surveying								o	0				
6702	Optics: Sight Assembly Mirror Assembly Window Assembly Filters	ļ	<u> </u>	 -					0 0 0 0					
6703	Mechanical, Structural and Precision Parts: Housing Assembly Locking Wedge Assembly Knob, Rheostat	ļ		ļ					0 0					
6704	Batteries: Battery			ļ					0/C					
6705	Lamps: Lamp, Bracket Assembly Lamps	1	1	ļ	 				0 0/C					
6710	Circuit Components: Rheostat Assembly, Potentiometer			ļ	ļ				o	0				
6712	Mounted Connecting Devices: Contacts Contact Strip Assembly			ļ					DS O					
C718	Level: Level, Circular		1					ļ	0					

Section III. TOOL AND TEST EQUIPMENT REQUIREMENTS

Reference code	Maintenance l e v e l	Nomenclature	Tool number									
	No special tools or test requipment required											
	Section IV. REMARKS											
Reference code	Reference code Remarks											
	No remarks required											

APPENDIX IV

ORGANIZATIONAL, DIRECT AND GENERAL SUPPORT, AND DEPOT MAINTENANCE REPAIR PARTS LISTS

Section I. INTRODUCTION

1. General

a. This appendix lists repair parts for organizational, direct and general support, and depot maintenance. It indicates the quantity of repair parts required to be stocked by organizational maintenance as their prescribed load. It indicates the guide quantity factors to be used for initial repair parts stockage by direct and general support, and recommends quantities of repair parts for depot maintenance. Information and data contained herein serve as requisitioning reference material, and as a guide to determine stockage quantities of repair parts.

b. Price informaticm for stock-type repair parts may be obtained from applicable Federal supply catalogs and/or Supply Management Data and Price List (ML) of the Department of Defense supply agencies.

- c. Repair parts lists are arranged as follows:
 - (1) Individual parts and major assemblies are listed alphabetically by item name within the functional groups.
 - (2) Assembly components and subassemblies are indented and listed alphabetically by item name under major assemblies.
 - (3) Bulk material is listed in functional group 9501.

d. Allowances are based on 350 hours operational per year.

- 2. Explanation of Repair Parts, Tools Lists, and Prescribed Load Listing (Table 2)
- *a. Source Code.* This column is subdivided into four columns. The titles and information provided in each column are as follows:

- (l.) Materiel. This column is left blank. For identificatiom of agencies assigned supply responsibility for parts, refer to appropriate Federal and Department of Army supply catalogs.
- (2) Source. The selection status and source of supply for each part are indicated by one of the following code symbols:
 - (a) P-applied to high mortality repair parts which are stocked in or supplied from the Army Supply System, and authorized for use at indicated maintenance categories.
 - (b) M-applied to repair parts which are not procured or stocked but are to be manufactured at indicated maintenance categories.
 - (c) Xl-applied to repair parts which are not procured or stocked, the requirement. for which will be supplied by use of higher assembly or components.
 - (d) X2-applied to repair parts which are not stocked. The indicated maintenance category requiring such repair parts will attempt to obtain them through carmibaliza,tion; if not obtainable through cannibalization, such repair parts will be requisitioned with supporting justification through normal supply channels.

Note. Source coding is not shown on common hardware items ahown to be readily available in Army supply channels and through local procurement.

(3) Maintenance.

- (a) The lowest maintenance level authorized to manufacture, assemble, and/or install the part is indicated by one of the following code symbols:
 - 0-Organizational Maintenance F-Direct Support Maintenance (DS)
- (b) This column is left blank when components of kits or sets are listed that are not applicable to the item of equipment, or when an item is source coded XI.
- (4) *Recoverability.* When no code is shown in the recoverability column the part is considered expendable.
- b. Federal Stock Number. When a Federal stock number is available for a part, it will be shown in this column and will be used for requisitioning purposes.
 - c. Description.
 - (1) The item name and a brief description of the part are shown.
 - (2) A five-digit Federal supply cede for manufacturers and/or other supply service is shown in parentheses, followed by the manufacturer's part number. This number will be used for requisitioning purposes when no Federal stock number is indicated in the Federal stock number column.
 - Example: (08645) 86453
 - (3) Repair part quantities included in kits, sets, and assemblies, that differ from the actual quantity used in this specific end item, are listed in parentheses.
 - (4) When repair parts are source coded "C," the manufacturer's pant number will be used for local procurement.

Note. When a minimum stockage sufficient to repair one item and/or assembly is authorized, this quantity will be indicated to the Description column with the notation "minimum stockage of is authorized.

- *d. Unit of Issue.* If no abbreviation is shown in this column, the unit of issue is "each."
- *e. Quantity Incorporated* in *Unit.* The actual number of parts used in the application indicated is shown in this column. A zero (0)

is shown when components of kits or sets are listed that are not applicable to this specific end item.

- f. 15-Day Organizational Maintenance Allowance. Shown for each repair part is either a quantity or asterisk allocation which indicates the following:
 - (1) A guide quantity factor is shown for each repair part authorized to be stocked by organizational maintenance. This quantity is based on past experience with similar items and the latest mortality data for 350 hours operation per year. It is the average quantity required to provide one prescribed load for 1–5 and/or 6-10 items of equipment, for a 15-day period under average combat conditions.

Note. Combat essential items which must be stocked or on order at organizational maintenance at all times, regardless of demand, will be identified in the allowance column by a quantity in parentheses.

- (2) The quantity of repair pants authorized for stockage in accordance with the number of prescribed loads authorized by the major commander are determined by using table 2.
- (3) Table 2 is a consolidation of items quantitatively allocated in this manual. Quantities listed are for one prescribed load for a 15-day period. A minimum stockage sufficient to repair one item and/or assembly is authorized (e. g., if 3 belts are required, then 3 belts are allocated as the minimum stockage). This quantity will be indicated in the minimum stockage authorization column.
- (4) Units and organizations authorized more than one prescribed load will multiply the quantity listed in the appropriate end item density spread column of 1-5 or 6-10 by the number of prescribed loads.
- (5) When more than 10 equipments require support, multiply the quantity listed in the 6-10 column by the number of equipments and the number of authorized prescribed loads, divide by 10, and round to the nearest whole number.

Federal stock No.	Description	Func- tional group	Minimum stockage authoriza- tion	Unit of issues	15 days o maintenan 1-6	organizational ace allowances 6-10
6135-120-1020	BATTERY, DRY: 1.5 volts,	6704			1	1
6240-797-2650	type D cell, BA30. LAMP, INCANDESCENT (24455) No. 14.	6705			(3)	(3)

Example: If the quantity listed in the 6-10 column is 4, the number of equipments is 17, and the number of authorized prescribed loads is 1, the following formula would be used:

$$4\times17\times1\div10=6.8$$

The resulting fraction is 0.8 therefore the authorized stockage is 7.

Example: If the quantity listed in the 6-10 column is 4, the number of equipments is 17, and the number of authorized prescribed loads is 3, the following formula would be used:

$$4 \times 17 \times 3 \div 10 = 20.4$$

The resulting fraction is 0.4; therefore the authorized stockage is 20.

Note. An exception is made for those units and organizations required to have on hand, boxed or packaged prescribed load(s) pursuant to a special mission assignment. Such prescribed load (s) will be computed or selected separately from quantities authorized for stockage at permanent station.

- (6) Repair parts required to perform organizational maintenance, which are not authorized for stockage are identified by an asterisk, and are to be requisitioned for immediate use only.
- (7) Subsequent changes to allowances will be limited as follows:
 - (a) No decrease in the stated quantity of combat essential items is authorized.
 - (b) No change in the range of items is authorized. If exception to the prescribed load listing or revision to allowances is considered necessary, a recommendation should be forwarded to the U. S. Army Mobility Equipment Center.
 - (c) Decreases in the stated qunatity of items other than combat essential items are authorized to a minimum

quantity sufficient to repair one item and/or assembly and increases in the stated quantity are authorized for all items when justified by demand and usage experience. Detailed procedures for performing these adjustments are prescribed in AR 735-35.

g. Guide Quantities per 100 Equipments. Shown for each repair part applicable direct and general support, and/or depot maintenance is either an allowance factor or an asterisk allocation which indicates the following:

- (1) A guide quantity factor is shown for each part authorized to be stocked by direct and general support maintenance and supply support activities, and the number of repair parts recommended for depot maintenance. This factor is based on the latest mortality data for 350 hours operation per year and is the average quantity required by the various maintenance activities to provide maintenance and supply support for 100 items of equipment for a 15-day period under average combat conditions.
- (2) The quantities of repair parts authorized for stockage are determind using the following mathematical formula:

Quantity of equipment to be supported, multiplied by the listed allowance factor, divided by 100.

Fractions derived from the use of the above formula will be rounded to whole numbers as follows: If the result is 1 or more and includes a fraction that is 0.5 or more, the quantity is rounded to the next higher number.

Example: If the number of equipment supported is 30 and the allowance factor for 100 equipments is 5, the following formula would be used:

$$30 \times 5 \div 100 = 1.5$$

The resulting fraction is 0.5; therefore, the stockage is 2. If the result is 1 or more and includes a fraction of less than 0.5, the quantity is rounded to the next lower number. When the computed result is less than 0.5, no quantity is authorized for direct and general support, and depot maintenance. However, if the item is combat essential, a quantity of 1 is authorized.

Example: If the number of equipment supported is 30 and the allowance factor for 100 equipments is 28, the following formula would be used:

$$30 \times 28 \div 100 = 8.4$$

The resulting fraction is less than 0.5; therefore, the stockage is 8.

- (3) In the guide quantity columns for direct and general support maintenance, additional repair parts authorized for use but not for initial stockage are listed without a guide quantity factor. These items are identified by an asterisk and may be added to or deleted from stock when recorded demand experience justifies a change in stockage objective.
- (4) Parts that may be required for depot maintenance, in addition to those allocated, are identified by an asterisk. These parts are to be requisitioned, when required, if not obtainable from reclamation, fabrication, or local procurement.
- (5) Combat essential items of a critical nature which must be stocked at direct and genenal support maintenance at all times, regardless of demand are identified in the allowance column by inclosing the allowance factor in parentheses.

h. Direct and General Support Maintenance 15-Da# Level.

(1) Direct support (DS). This column

lists the initial guide quantity allowance factors of repair parts authorized for initial stockage by direct support maintenance activities to provide direct support maintenance for Mobility Command equipment and to provide organizational maintenance repair parts for supported unlits for a 15-day period. Additional repair parts identified by an asterisk are explained in g above. Upon establish-. ment of supply records, recorded demand experience will be used to compute stockage objectives on authorized repair parts. Review of stockage objectives will be performed in the time cycle prescribed by major commanders.

- (2) General support (GS). This column lists initial guide quantity allocation factors of repair parts authorized for initial stockage by general support maintenance activities to provide general support maintenance for Mobility Command equipment for a 15-day period. Additional repair parts identified by an asterisk are explained in g above. Upon establishment of supply records, recorded demand experience will be used to compute stockage objectives on authorized repair parts. Review of the stockage objectives will be performed in the time cycle prescribed by major commanders.
- (3) Units with TOE capability of performing partial or complete direct and general support maintenance for organic Mobility Command equipment. Units with TOE capability of performing partial or complete direct and general support maintenance for organic Mobility Command equipment will be authorized to stock direct and/ or general support repair parts only when specific agreements are made between the commander of the designated parts supply activity, normally DSU (Direct Support Units) and using unit. Parts so furnished are in addition to the prescribed load and will be adjusted as demands indicate.

- (4) Units with TOE mission to provide maintenance for Mobility Command equipment of supported units. Units organized under TOE's with the assigned mission to provide direct and general support maintenance for Mobility Command equipment of supported units are authorized to stock direct and general support repair parts. These repair parts will be issued from the appropriate parts supply activity (parts depot and/or DSU). Such stockage is in addition to the prescribed load and will be adjusted as demands indicate.
- i. Depot Maintenance. This column lists the quantity of repair parts recommended for depot maintenance shops (non-TOE) to provide depot maintenance for 100 equipments. Additional repair parts are allocated by an asterisk, for immediate use only. Explanation of the asterisk allowance is contained in g above.
- *j. Illustrations.* This column is subdivided into two columns as follows:
 - (1) Figure number. Indicates the num-

- ber of the illustration in which the part is shown.
- (2) *Item number.* Indicates the reference number used to point out the part in the illustration.

3. Abbreviations

AWG-American Wire Gage dia-diameter ft-foot (feet.) id-inside diameter in.-inch (es) lg-long (length) mtg-mounting (s) No.-number od-outside diameter thk-thick (ness) thd-thread (s) (cd) w-watt (s) w-wide (width)

4. Index to Federal Supply Code for Manufacturers

24455-Lamp Division of Consumer Products Group GECO.

96906-Military Standards.

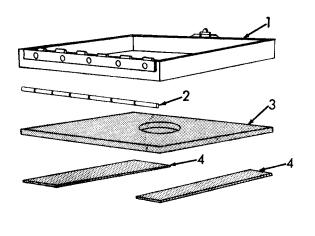
97403-US Army Engineer Research and Development Laboratories.

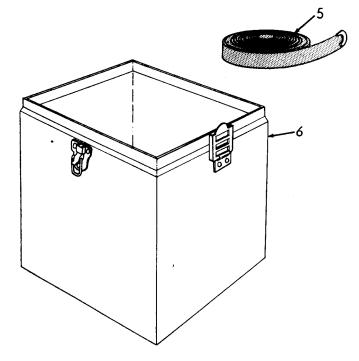
ſ	LIBE	776	FEDERAL ,					SSUE	9,	GUID	E QTY(S) PER	MAJE	QUIPS	ш	ST
	MB.	BATER1EL BAURCE BROOVERABILITY	STOCK NUMBER	NUMBER NOTE	OTY INCORPORATION IN UNIT	1 5	DAYS MA			DEPOT MAINT	N E #0	, o .				
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				SECTION II - REPAIR PARTS LIST GROUP 18 - BODY, CAB, HOOD AND HULL												
				1808 - STOMAGE RACKS, BOXES, STRAPS, CARRYI NG CASES, CABLE REELS, HOSE REELS, ETC.												
	00014 0005 0006 0007 0008 0009 0010	XX XX XX XX XX XX XX XX XX XX XX XX XX	5315-993-5 1 83	CASE, CARRYING, ASSEMBLY BUCKLE: CABE CASE: CARRYING CATCH: CABE COVER: CABE HINGE, STRUCTURAL, EXTRUDED PIN, HINGE	97403 97403 97403 97403 96906 96906	011350- 11350-1 11350-1 011350- 11350-1 MS20001 MS20253	7-3 7-1 16-7 7-2 -2-600		1211111						15 15 15	6
	0011	X20 X20		PAD, RUBBER; CARE, FOAM RUBBER, 2 IN. w. 4 1/4 IN. Le, 1/4 IN. THE PAD, RUBBER; COVET, RUBBER, 4 1/4 IN. w. 6 1/4 IN. Le,	97403	D113 50-	16-6		2	•	•	*	*	*	15	4
	0013	X20		1/4 IN. W, 5 1/4 IN. LG, 1/4 IN. THK STRAP, CARRYING	97 40 3 97 40 3	113501 D11350	7-4 16-8		1	*	*	* *	*	*	15 15	3
	901 4			GROUP 67. PRECISION INSTRUMENTS AND SYSTEMS, MECHANICAL ELECTR	RICAL,											
	0015 0016 0018 0019	X20 X20 X20		6700 - THEODOLITE LIGHT, TARGET SURVEYING BRACKET ASSEMBLYILIONT CAP ASSEMBLY BATTERY	97403 (97403 97403	01 1350- 11350-1 11350-1	1A 1A		1 1 2	# SEE SEE	GRP 6	95 93	•	•	16	
	0020 0021 0022 0023 0024 0025 0026 0027 0028 0029	20 20 20 20 20 20 20 20 20 20 20 20 20 2	<u>.</u>	CONTACT ASSEMBLY: STR P FILTER AND CONTACT ASSEMBLY HOUSING: TARGET LIGHT LEVEL, CIRCULAR MIRROR ASSEMBLY PLATE ASSEMBLY: FRONT RETAINER, LEVEL RHEOSTAT ASSEMBLY: LIGHT SIGHT ASSEMBLY: LIGHT	97403 97403 97403 97403 97403 97403 97403	11350-9 11350-1 11350-2 11350-9 11350-3 11350-7 11350-1	M 3A -1 -2 A -5 A A			SEE SEE SEE SEE SEE SEE SEE	GRP 6	712 712 713 713 713 713 713 713				
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	0036 0037 0038 0039 0040	X20 X20 X20 X20	5305-550-5002 5305-050-3971	SCREW, MACHINE: M IRROR ASSEMBLY HTG SCREW, MACHINE: FILTER MTG SIGHT ASSEMBLY BASE: SIGHT SIGHT	96906 97403 97403	MS35233 MS35246 11350-8 11350-8 11350-8	1 iA I1		MAT THE		* * * * *	****	*****	***	16	16 17
ŧ	0041 0042	0	5305-022-6611	SCREW, MACHINE: # 1941 ASSEMBLY HTG 6703 - MECHANICAL, STRUCTURAL, AND PRECISION PARTS					2	*		•	*	•	16	15
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0062	٥	5305-579-3029	3/16 4N. LG, ALUMINUM SCREW, MACHINER PAN HEAD, SLOTTED,	97403 D11350-5A9		4							
0063	X1		No. 2-56 NC2A x 1/8 1N. La SHIELD	96906 MS35233=1 97403 11350=6=2		2	*	*	*	*	*	17	5
006¥ 0065	X1 X1		WINDOW PLATE: FRONT	97403 11350-5-3 97403 11350-3-1		1						17	
0066 0067	X1 X1		RIVET, SOLID: CONTACT PLATE HTG RIVET, SOLID: HOUSING ASSEMBLY WINDOW	97403 11350-3A5		8	SEE	¥RP 67	2			•	
0068		5305_579_3029	MOUNTING SCREW, MACHINE: SHIELD HTG	97403 11350-346) j	*			*	*	17 17	8
0069	x28	5305-579-3029 5305-543-2580	SCREW, MACHINE: FRONT PLATE ASSEMBLY	96906 MS35233=43		1				*		_	7
0070 0071	X20 X20		WEDGE ASSEMBLY: LOCKING SCREW, EXTERNALLY RELIEVED BODY: WEDGE ASSEMBLY: 4-40 THD SIZE.	97403 11350-10-4		1	*	*	*	*	•	17	
0072	X20		3/4 IN. OVERALL LQ, 1/8 IN. THO LQ UMDER HD, FIL HD WEDGE, LOCKING	97403 11350-10-5 97403 11350-10-4		2 1	*	:	*	*	*	16 16	14 13
0073			6704 - BATTERIES										
0074	PO	6135-120-1020	BATTERY, DRY: 1.5 VOLTS, TYPE D CELL, BA30			4		1	4	•	15	16	2
0075			6705 - FUSES AND LAMPS										
0076	X20 X20		BRACKET ASSEMBLY: L 1 QHT	97403 113 50-11 A 97403 11 350-12-1		1	*	*	*	*		18	
2077 2078	X20		COVER: BRACKET GASKET: LIGHT BR ACKET ASSEMBLY	97403 11350-12-1 97403 11350-12-3		1 1	*	*	*	*	*	18	2
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2081	0	5315-855-0002	PIN, GROOVED, MEADLESS: HOLDER MTG,	96906 MS35672-21		1	*			*		18	
2000	X20		SCREW, ADJUSTMENT: 4-48 NF2, 7/8 IN. LQ, CRES. FLATPOINT	97403 1 1350-12-4		2	*				*	18	5
x083	X20		THUMBSCREW: LIGHT BRACKET MTG	97403 11350-12-2		2	*	*	*	*	*	18 18	6
x08¥			6710 - CIRCUIT COMPONENTS										
x085	МО		LEAD ASSEMBLY, ELECTRICAL: RHEOSTAT TO CONTACT STRIP ASSEMBLY AND FRONT PLATE CONTACT			2						1 9 1	11
1086	X20	5975 - 892 - 735 ⁴	MANUFACTURE FROM: TERMINAL LUG: 18 AWG WIRE,)	١				_		
xx 87	ΡO	6145-233-7472	No. 8 SCREW SIZE WIRE, ELECTRICAL			4	"	.	🔻	•	•		
xx88			(1st LEAD 3 IN. REQUIRED) (2ND LEAD 6 IN. REQUIRED)		FT		SEE (RP 950	1				
1000	M O		LEAD ASSEMBLY, ELECTRICAL & RHEOSTAT TO FILTER AND CONTACT ASSEMBLY			1						19	۱
1089	XXO	(1) 70 7) 70 70 70 70 70 70 70 70 70 70 70 70 70 	MANUFACTURE FROM: WIRE, ELECTRICAL (6 IN. REQUIRED)		FT		SEE C	RP_950	1_	_	_		
1090 1091	X20	5905-239-6090	RHEOSTAT ASSEMBLY: L IGHT GASKET: RHEOSTAT	97403 11350-7A 97403 11350-7-2 97403 11350-7-3		}	*	*	*	* ;	*	19	¥.
1092	X20 X20	- 	KNOB: RHEOSTAT PLATE: RHEOSTAT	97403 11350-7-1		1	SEE G	RP 670	3 ∣	*	*	19,	5
1094	- WOA DY	<i>5905-</i> 08 <i>1-904</i> 8 5505-208-0154	RESISTOR: 2w, 10 OHM 9 4403 11350 "748 SETSCREW	97103 11350 7 48		1	*	*	*	*	*	19	Ź
\$34 \$35 \$35 \$35 \$35 \$35 \$35 \$35 \$35 \$35 \$35	X20 X20))U)=2U0=U1)+	SPACER: RHEOSTAT, PLASTIC WASHER, NONMETALL & C: RHEOSTAT MTG,	97403 D11350-747 97403 11350-7-4		i	*	*	•	*	*	19	3
1098	X20		0.375 IN. ID, 11/16 IN. OD, 1/16IN. THK, PLASTIC WASHER, NONMETALL IC: RHEOSTAT MTG,	97403 11350-7-5		1	•	*	*	•	•	19	7
1099	_	5305_637_7070	RUBBER SYNTHETIC. 11/32 IN. 10, 11/16 IN. 00, 1/16 IN. THK SCREW, MACHINE: RHEOSTAT ASSEMBLY MTG	97403 11350-7-6 96906 M635223-26		1 4	*	*	*	*	*	19	6
100	0	5305-637-7079		70700 NO57665=20		"	-	-	- I	-	_	19 1	۱ ٔ
101	X20		6712 - MOUNTED CONNECTING DEVICES CONTACT ASSEMBLY: STRIP	97403 11350-9A		١,						18	
102	X20 X20		BINDING POST: BLACK	97403 11305-946			*	*	÷	* *		18 1	္စ္
103 104	X20		BINDING POST: RED GASKET: CONTACT STR I P HTG	06444 11350-9-2			*	#	*	*	# -	18 18	į
105 106	X20 X20		INSULATOR, PLASTIC: BINDING POST, RED PLATE, CONTACT STRIP	97403 11350-9-3 97403 11350-9-1		1	*	*	*	*		18 1 18	
107	X20		WASHER, NONMETALLIC: BINDING POST, RUBBER, 5/32 IN. ID, 3/8 IN. OD,			_							<u> </u>
108 109	0 X2F	5310 -827-789 8	1/16 IN. THE NUT, PLAIN ROUND: BINDING POST CONTACT STRIP: FRONT PLATE	97403 11350-9-4 97403 11350-4A		3 2	*	*	*	* * *	*	18 18 1 17	3 2

LINE NO.	CODES	FEDERAL Stock	DESCRIPTI	C N	FISSUE	OTY INCORPORATED IN UNIT	GUID		S) PER	MAJ E(QUIPS DEPO	TZUJJI
#U.	LN: VN LN: VN 30 N R S	NUMBER		MANUFACTURER'S	UNIT OF	NCORP.	DREAM	ZATION		GS	JEPO IAIN	F) 6 URE
	1, 5			CODE PART NO.	-		1 - 5	6-10	100	EQUIP	214	= =
0110	ХI		RIVET, SOLID: CONTACT STRIP MTG, FF			8						17 1
0111	X20 X20		FILTER AND CONTACT ASSEMBLY CAP	97403 11350-13a 97403 11350-14-2		1		:	:	:	*	20 20 8
0113	X20 X20		Filter: plast :c, & reen Filter: plast : c, red	97403 11350-15-4 97403 11350-15-3		1	SEE	GRP 6				
0115 0116	X20 X20		GASKET: CAP GASKET: PLAYE	97403 113550-14-4 97403 11350-14-3		1	*	*	l :	:	*	20 7 20 5
0117	X20 X20		KNOB: FILTER AND CONTACT ASSEMBLY PIN, SPRING: MOD RETAINING.	97403 11350-14-3		i		GRP 6	03			
0119	X1		1/16 IN. DIA, 1/4 IN. LG SPRING, CONTACT	97403 11350-18-2 97403 11350-13-2		١,			ľ			
0120 0121	χżο	5305-050-3971	PLATE, CONTACT SCREW, MACHINE: FILTER HTG	97403 11350-14-1 96906 MS35246-1		ļį	*	*.	. •	*	*	20 6
0122	Ö	5305-550-5002	SCREW, MACHINE: CAP HTG	96906 MS 35233-13		2	SEE *	GRP 6	•		*	20 9
0123 0124	X20 X20	F205 550 2064	SHAFT AND GEAR: CONTACT ASSEMBLY SHAFT AND PINION: CONTACT ASSEMBLY	97403 11350-15-1 97403 11350-15-2		1	*	:	*	*	*	20 9 20 3 20 4
0125 0126	0	5305-558-2864 5305-637-7079	SCREW, MACHINE: CONTACT SPRING HTG SCREW, MACHINE: CONTACT STRIP ASSEMBLY	96906 MS35233-31		2	*	*	*	*	*	16 3
0127	٥	5305-045-1628	MOUNTING SCREW, MACHINE: FILTER AND CONTACT	96906 MS35223+26		2		*	*	*	*	18 11
			ASSEMBLY MTG, PAN MD, SLOTTED, No. 6-32 THD, 3/8 IN. LQ	96906 MS35233-28		4						20 12
0128	X20		SPRING, HELICAL, COMPRESSION: CONTACT, BATTERY	97403 11350-10-3		2				*		16 4
0129		ľ	6718 - COMPASS AND LEVEL	7. 5 55			·					
0130	X20		LEVEL, CIRCULAR	97403 11350-9-2		1	***	*		* -		16 10
0131 0132	X20	5330-292-0564	BUBBLÉ ILLUMINATOR: CLEAR PLASTIC PACKING, PREFORMED: LEVEL NTG	97403 11350-4-4 96906 MS28784-12		1	*	*	*	*	*	16 9
0133 0134	X20 0	5305-050-3906	RETAINER, LEVEL SCREW, MACHINE: RETA I NER MTQ	97403 11350-9-5		3	:	:	:	*	*	16 11 16 12
0135		i.	GROUP 95 - GENERAL USE STANDARDIZED PARTS									
2136			9501 - BULK MATERIAL									
2137	PO	6145-233-7472	WIRE, ELECTRICAL: 18 AWG		т							
								l				



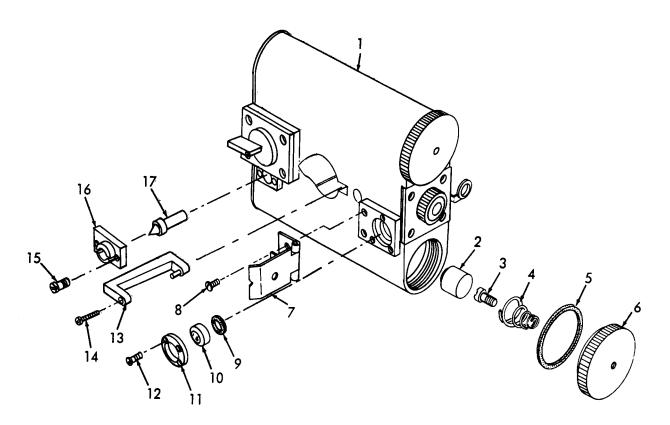


MEC 6675-243-15/15

INDEX TO PARTS, FIGURE 15

REF NO.	FUNCT GROUP	ITEM NAME	REF NO.	FUNCT GROUP	ITEM NAME
1	1808	COVER	4	1808	PAO
2	1808	PIN	5	1808	STRAP
3	1808	PAD	6	1808	CASE

Figure 15. case.

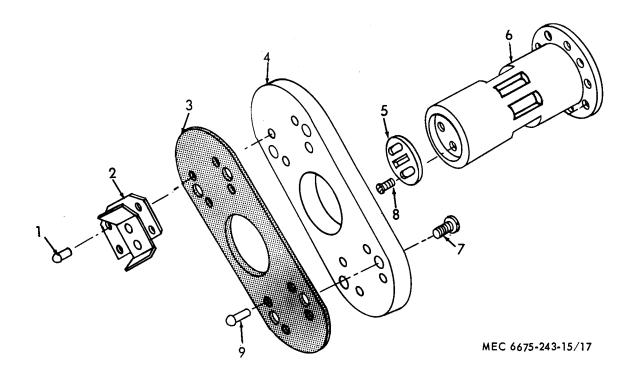


MEC 6675-243-15/16

INDEX TO PARTS, FIGURE 16

REF NO.	FuNC T GROUP	ITEM NAME	REF NO.	FUNCT GROUP	ITEM NAME
1	6703	HOUSING	10	6718	LEVEL
2	6704	BATTERY	11	6718	RETAINER
3	6712	SCREW	12	6718	sCREW
4	6712	SPRING	13	6703	WED GE
5	6703	GASKET	14	6703	SCREW
6	6703	CAP	15	6702	SCREW
7	6702	MIRROR AY	16	6702	BASE
8	6702	SCREW	17	6702	SIGHT
9	6718	PACKING			

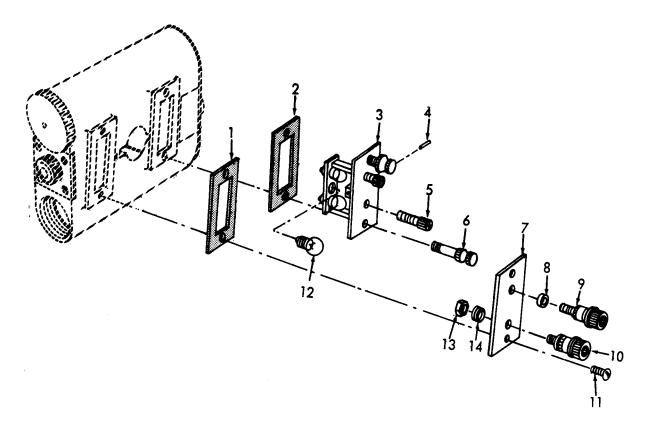
Figure 16. Light, target surveying.



INDEX TO PARTS, FIGURE 17

REF NO.	FUNCT GROUP	ITEM NAME	REF NO.	FUNCT GROUP	ITEM NAME	REF NO.	FUNCT GROUP	ITEM NAME
1	6712	RIVET	4	6703	PLATE	7	6703	sCREW
2	6712	CONTACT STRIP	5	6703	SHIELD	8	6703	sCREW
3	6703	GASKET	6	6703	HOUSING AY	9	6703	RIVET

Figure 17. Plate.

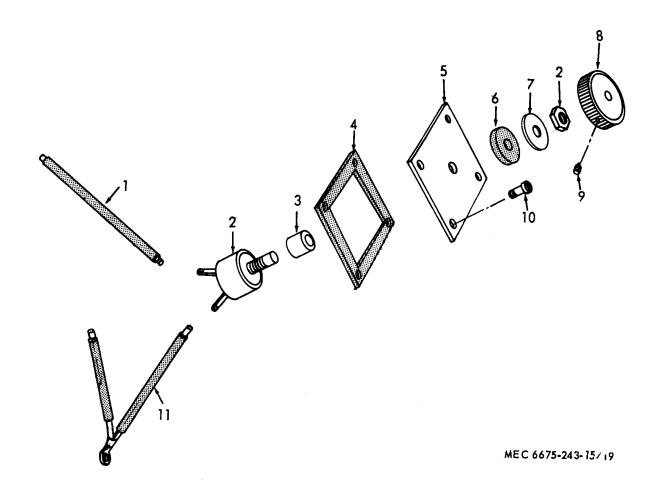


MEC 6675-243-15/18

LNDEV	TΟ	DADTO	ELCUDE 10	
INDEX	10	PARTS.	FI GURE 18	

REF NO.	FUNCT GROUP	I TEM NAME	REF NO.	FUNCT GROUP	I TEM NAME
1	6712	GASKET	8	6712	WASHER
2	6705	GASKET	9	6712	BINDING POST
3	6705	HOLOER	10	6712	BINDING POST
4	6705	PIN	11	6712	SCREW
5	6705	SCREW	12	6705	LAMP
6	6705	THUMBSCREW	13	6712	NuT
7	6712	PLATE	14	6712	INSULATOR

Figure 18. Bracket.



INDEX	TO	PARTS	FIGURE	10

REF NO.	FUNCT GROUP	ITEM NAME	REF NO.	FUNCT GROUP	ITEM NAME
1	6710	LEAD AY	7	6710	WASHER
2	6710	RESISTOR	8	6703	KNOB
3	6710	SPACER	9	6703	sETSCREW
4	6710	GASKET	10	6710	sCREW
5	6710	PLATE	11	6710	LEAO AY
6	67IO	WASHER			

Figure 19. Rheostat.

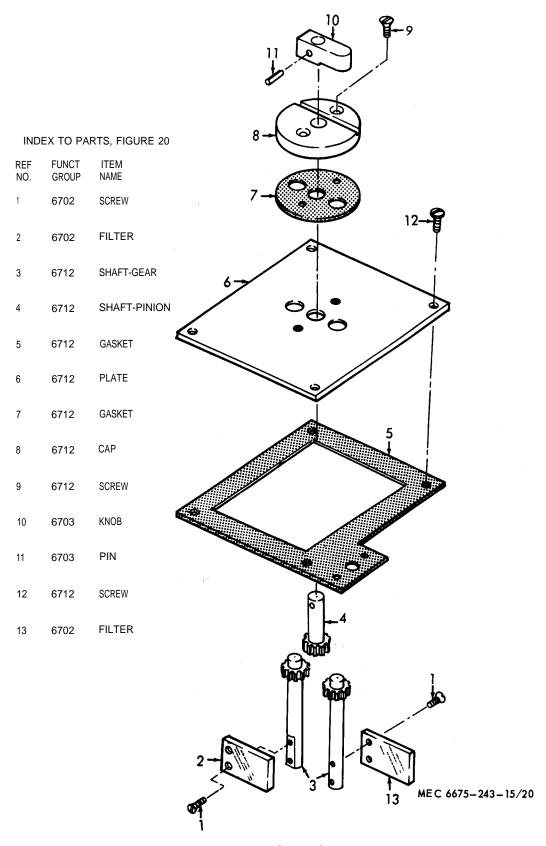


Figure 20. Filter and contact.

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		4.0	Loading equipment for shipment		18
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Centimeter = 10 Millimeters = 0.01 Meters = 0.3937 Inches

1 Meter = 100 Centimeters = 1000 Millimeters = 39.37 Inches

1 Kilometer = 1000 Meters = 0.621 Miles

YEIGHTS

Gram = 0.001 Kilograms = 1000 Milligrams = 0.035 Ounces

1 Kilogram = 1000 Grams = 2.2 lb.

1 Metric Ton = 1000 Kilograms = 1 Megagram = 1.1 Short Tons

LIQUID MEASURE

1 Milliliter = 0.001 Liters = 0.0338 Fluid Ounces

1 Liter = 1000 Milliliters = 33.82 Fluid Ounces

SQUARE MEASURE

1 Sq. Centimeter = 100 Sq. Millimeters = 0.155 Sq. Inches

1 Sq. Meter = 10,000 Sq. Centimeters = 10.76 Sq. Feet

1 Sq. Kilometer = 1,000,000 Sq. Meters = 0.386 Sq. Miles

CUBIC MEASURE

1 Cu. Centimeter = 1000 Cu. Millimeters = 0.06 Cu. Inches 1 Cu. Meter = 1,000,000 Cu. Centimeters = 35.31 Cu. Feet

TEMPERATURE

 $5/9(^{\circ}F - 32) = ^{\circ}C$

212° Fahrenheit is evuivalent to 100° Celsius

90° Fahrenheit is equivalent to 32.2° Celsius

32° Fahrenheit is equivalent to 0° Celsius

 $9/5C^{\circ} + 32 = {\circ}F$

APPROXIMATE CONVERSION FACTORS

TO CHANGE	10	MULTIPLY BY
Inches	Centimeters	2.540
Feet	Meters	0.305
Yards	Meters	
Miles	Kilometers	1.609
Square Inches	Square Centimeters	6.451
Square Feet	Square Meters	
Square Yards	Square Meters	0.836
Square Miles	Square Kilometers	2.590
Acres	Square Hectometers	
Cubic Feet	Cubic Meters	0.028
Cubic Yards	Cubic Meters	
Fluid Ounces	Milliliters	
nts	Liters	0.473
arts	Liters	0.946
allons	Liters	3.785
Ounces	Grams	28.349
Pounds	Kilograms	0.454
Short Tons	Metric Tons	
Pound-Feet	Newton-Meters	1.356
Pounds per Square Inch	Kilopascals	
Miles per Gallon	Kilometers per Liter	0.425
Miles per Hour	Kilometers per Hour	1.609

TO CHANGE	TO	MULTIPLY BY
Centimeters	Inches	0.394
Meters	Feet	3.280
Meters	Yards	1.094
Kilometers	Miles	0.621
Square Centimeters	Square Inches	0.155
Square Meters	Square Feet	
Square Meters	Square Yards	1.196
Square Kilometers	Square Miles	0.386
Square Hectometers	Acres	
Cubic Meters	Cubic Feet	
Cubic Meters	Cubic Yards	
Milliliters	Fluid Ounces	
Liters	Pints	2.113
Liters	Quarts	1.057
`ers	Gallons	0.264
.ms	Ounces	0.035
.ograms	Pounds	2.205
Metric Tons	Short Tons	1.102
Newton-Meters	Pounds-Feet	0.738
Kilopascals	Pounds per Square Inch	0.145
ometers per Liter	Miles per Gallon	2.354
meters per Hour	Miles per Hour	0.621



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